



Status of NHTSA's THOR-05F Evaluation

Erin Hutter, William Millis, Kevin Moorhouse
NHTSA

Michelle Murach, Scott Bazzle
Transportation Research Center, Inc.

Motivation

- NHTSA developed the THOR-50M ATD to better evaluate injury risk of mid-sized adults
 - Alternative to Hybrid-III in frontal crash tests
 - Improved biofidelity and measurement capability
 - More thoroughly evaluate & improve advanced restraint systems
- Similarly, THOR-05F was developed to evaluate the risks and biomechanics of smaller female adults.



ATD Development

- Human-like
- Repeatable & reproducible
- Durable
- Easy to use

	Dummy Inspection	Lab Testing	Sled Testing	Crash Testing
Biofidelity		✓	✓	
Qualification		✓		
R&R		✓		
Durability	Coming soon!			
Drawing Package				
User's Manual				

Rhule, Rhule and Donnelly, 19th ESV Conference, Washington, DC, 2005

Biofidelity Evaluation



Body Region	Biofidelity*
Head	Excellent
Neck	Good
Shoulder	Excellent
Thorax	Good
Abdomen	Good
Knee-Thigh-Hip	Good
Lower Extremity	Good
Overall	Good

*As presented at 2018 IRCOBI (Wang et al.)

R&R Testing at VRTC

- **Purpose: Test 3 THOR-05F ATDs at VRTC to begin developing qualification criteria**
- Based on THOR-50M qualification tests
 - Uses J-211 conventions
 - Scaled probe masses & velocities (DOT HS 812 370)
 - 15 test modes: Probe impacts & pendulum tests
 - Head
 - Face
 - Neck flexion
 - Neck extension
 - Neck lateral (L & R)
 - Neck torsion (L & R)
 - Upper thorax
 - Lower thorax (L & R)
 - Lower abdomen
 - Upper leg (L & R)
 - Knee slider (L & R)
 - Ankle inversion (L & R)
 - Ankle eversion (L & R)
 - Ball-of-foot (L & R)
 - Heel-of-foot (L & R)

**5 repeats x
(15+9) modes x 3 ATDs
= 360 tests**

R&R Testing at VRTC

- Depending on the test mode, measures of interest include:
 - Peak forces
 - Peak deflections
 - Peak moments
 - Peak accelerations
 - Peak rotations
 - Peak angular rates
- To evaluate R&R, the following were calculated for each measure of interest:
 - Average
 - Standard deviation
 - Coefficient of variation $\left(CV = \frac{StDev}{Avg} \right)$

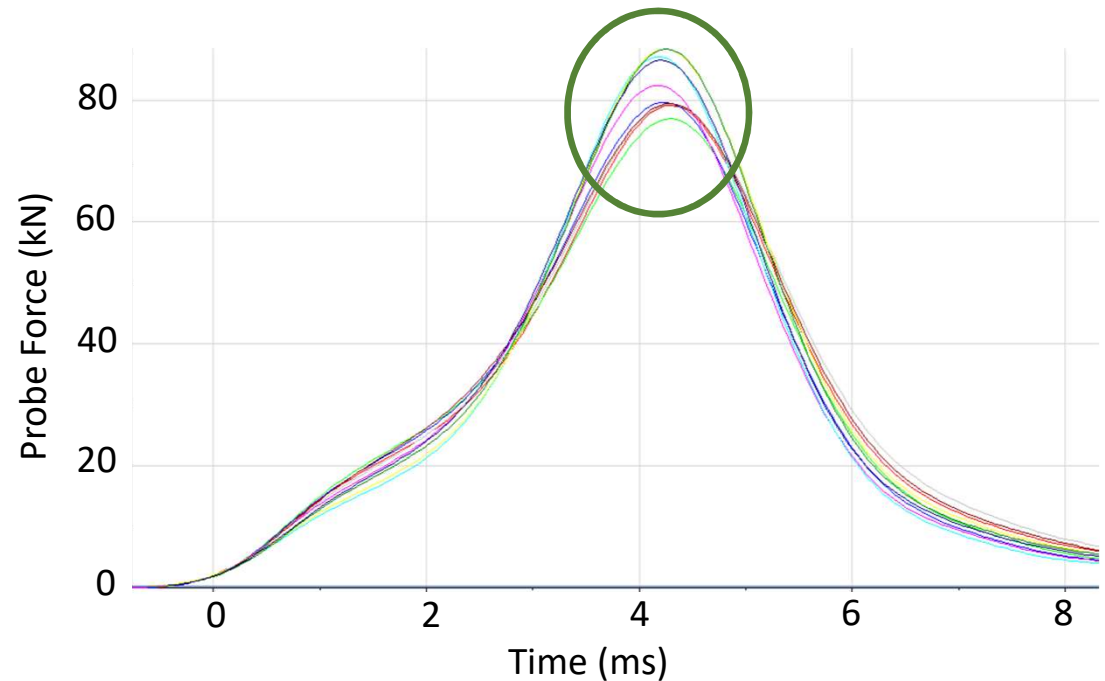
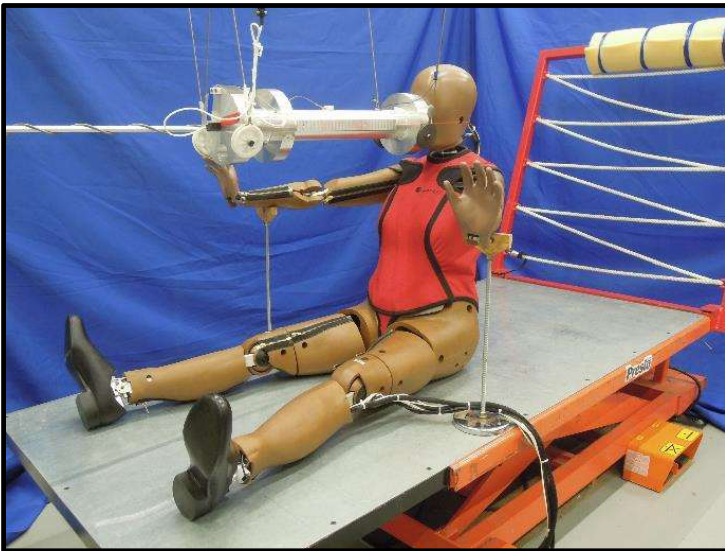
CV	Required Action
≤ 5%	No further investigation
> 5% & ≤ 10%	Sources of variability investigated; outliers may exist
> 10%	Test procedure thoroughly reviewed & ATDs inspected.

R&R Testing at VRTC

Mode	Measures of interest	Max CV (%)	Required Action
Head	Probe Force	4.2	None
Face	Head CG Resultant Acceleration	27.5	Face insert investigation
Neck Flexion	Head Rotation & Angular Rate	7.5	Analyzed data by ATD. Individual CVs < 5%.
Neck Extension	Upper Neck Force & Moment	6.5	
Neck Lateral Bending	Head Rotation	2.2	None
Neck Torsion	Upper Neck Force & Moment	2.1	None
Upper Thorax	Probe Force	10.2	Analyzed data by ATD. 1 outlier to be investigated further.
Lower Thorax	Resultant Deflection		
Abdomen	Probe Force Abdomen Pressures	12.9	Abdomen CT scan investigation
Upper Leg	Probe Force Femur Z-Force Resultant Acetabulum Force	14.4	Analyzed data by ATD. Individual CVs as large as 12.6%. Pelvis design & test procedure investigations
Knee Slider	Femur Z-Force Knee Slider Deflection	5.0	None
Ankle Inversion	Tibia Z-Force	5.1	None (monitor closely, though)
Ankle Eversion	Ankle Moment	3.9	None
Ball of Foot	Ankle Rotation	12.5	Test procedure investigation.
Heel of Foot	Tibia Z-Force	4.2	None

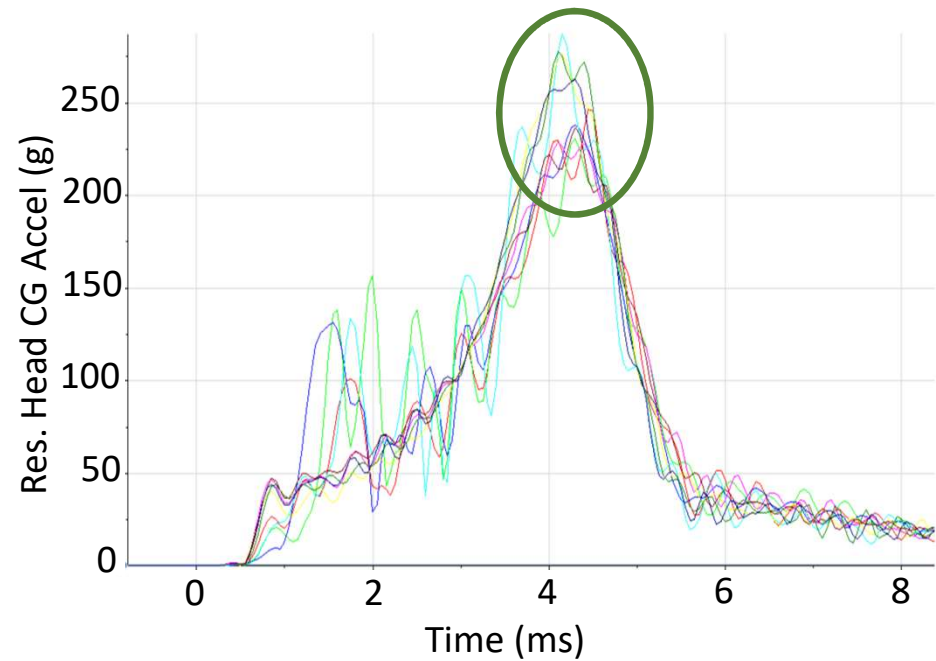
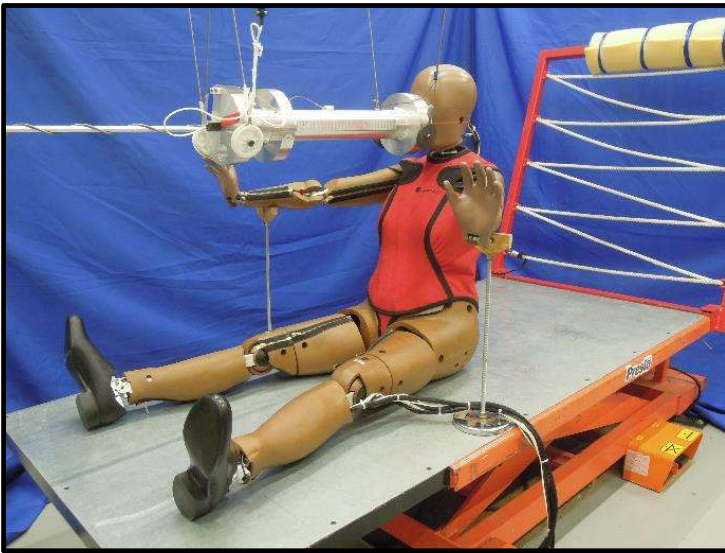
Face Impact Test

- **Inputs:** 10.7 kg probe at 6.73 m/s
- **Outputs:** Peak probe force
Peak head CG resultant acceleration



Face Impact Test

- **Inputs:** 10.7 kg probe at 6.73 m/s
- **Outputs:** Peak probe force
Peak head CG resultant acceleration

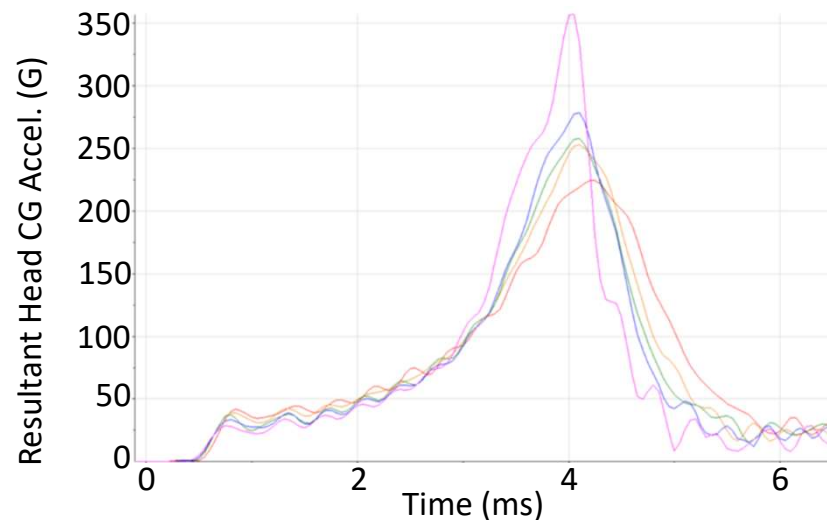


Face Impact Test

- **Inputs:** 10.7 kg probe at 6.73 m/s
- **Outputs:** Peak probe force
Peak head CG resultant acceleration

Statistic	Probe Force (N)	Resultant Accel (G)
Average	8052.03	290.74
StDev	520.58	79.88
CV	6.47%	27.47%

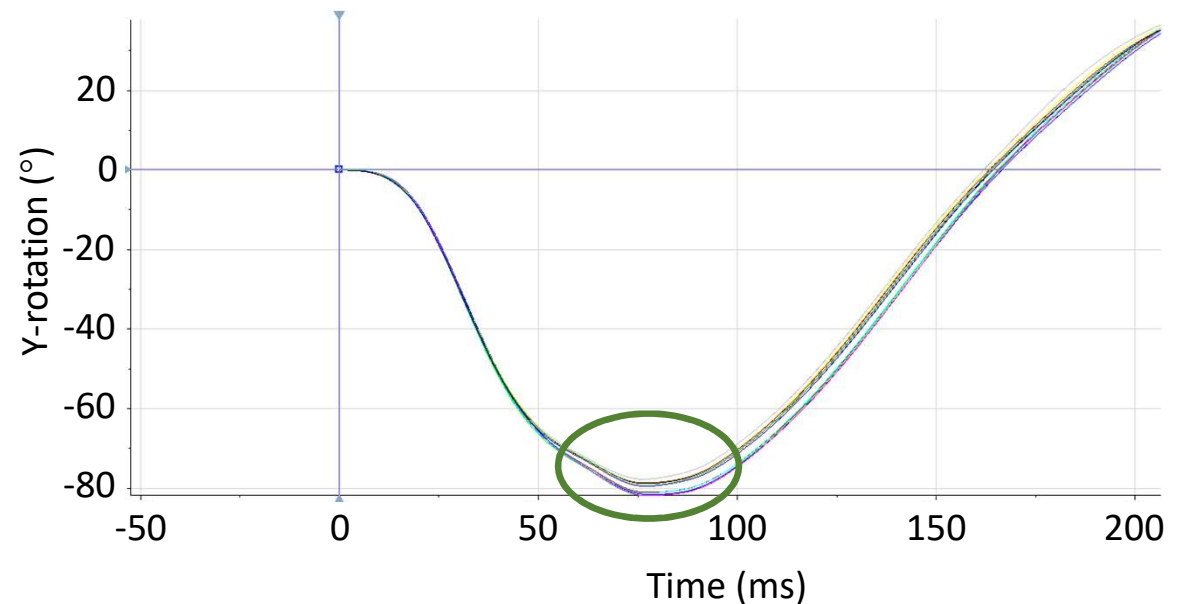
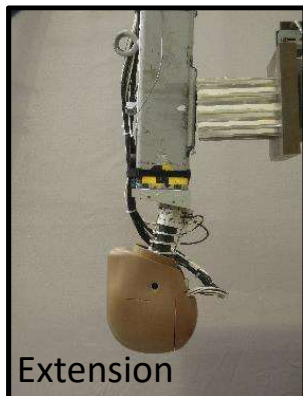
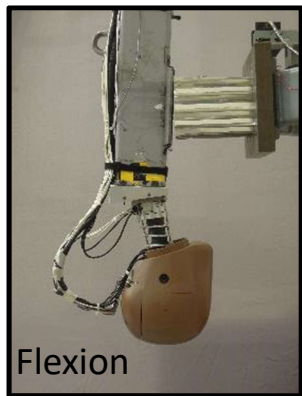
- Similar to THOR-50M, the face insert is made from memory foam.
- Performance changes based on total number & time between impacts.
- Humanetics is currently exploring an improved design.



Hit #	Test ID	Resultant Accel (G)
1	190717-2	224.73
2	190718-5	253.06
3	190722-1	258.14
4	190723-2	278.77
5	190724-1	357.23

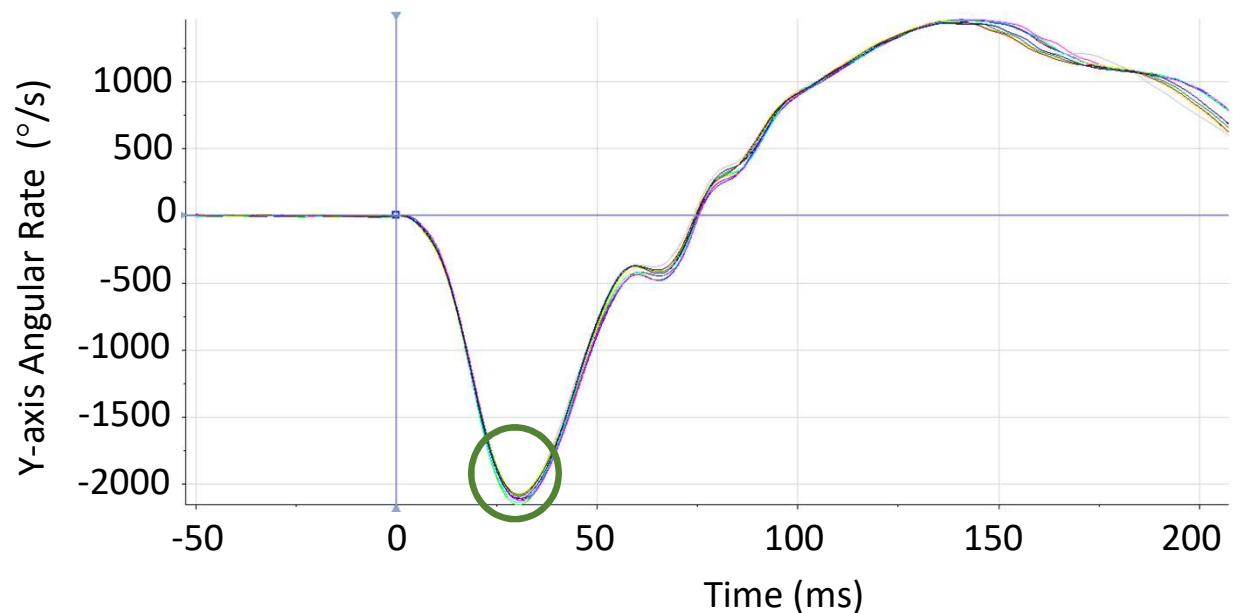
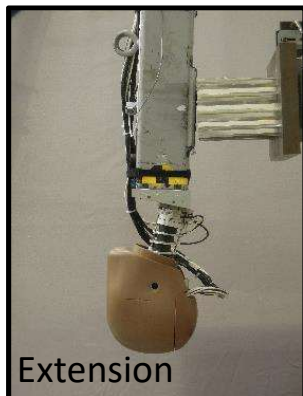
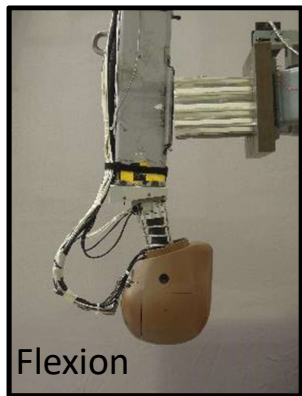
Neck Flexion & Extension Tests

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment



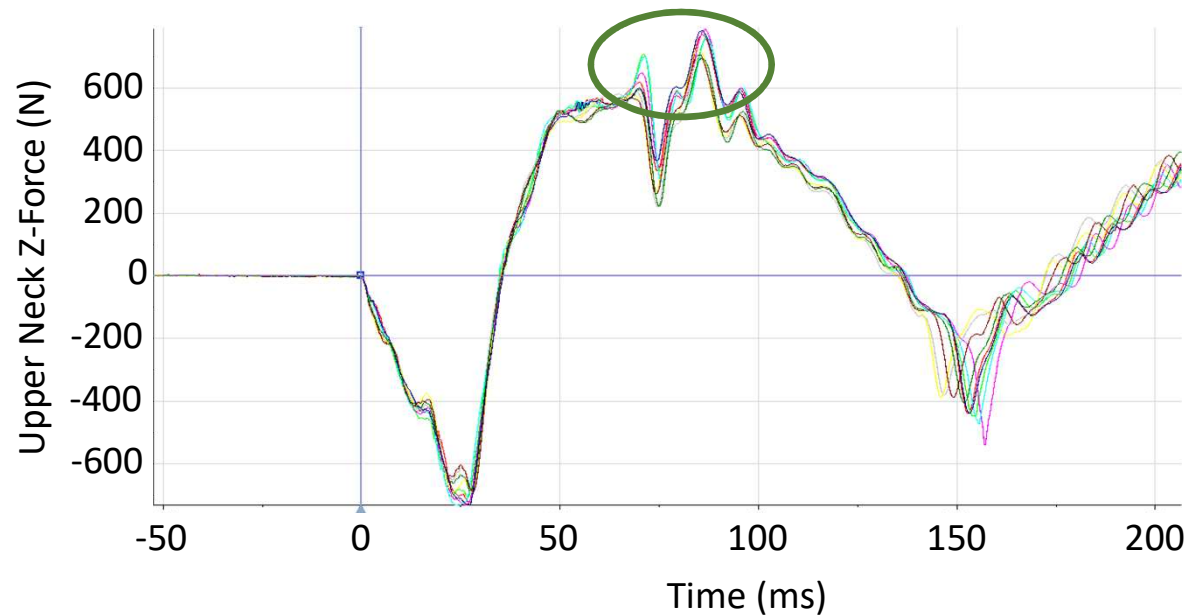
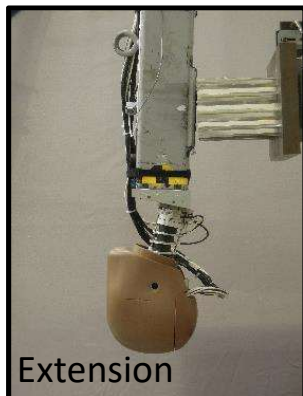
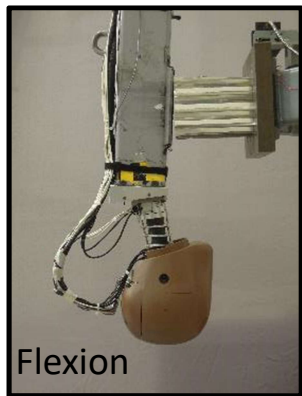
Neck Flexion & Extension Tests

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment



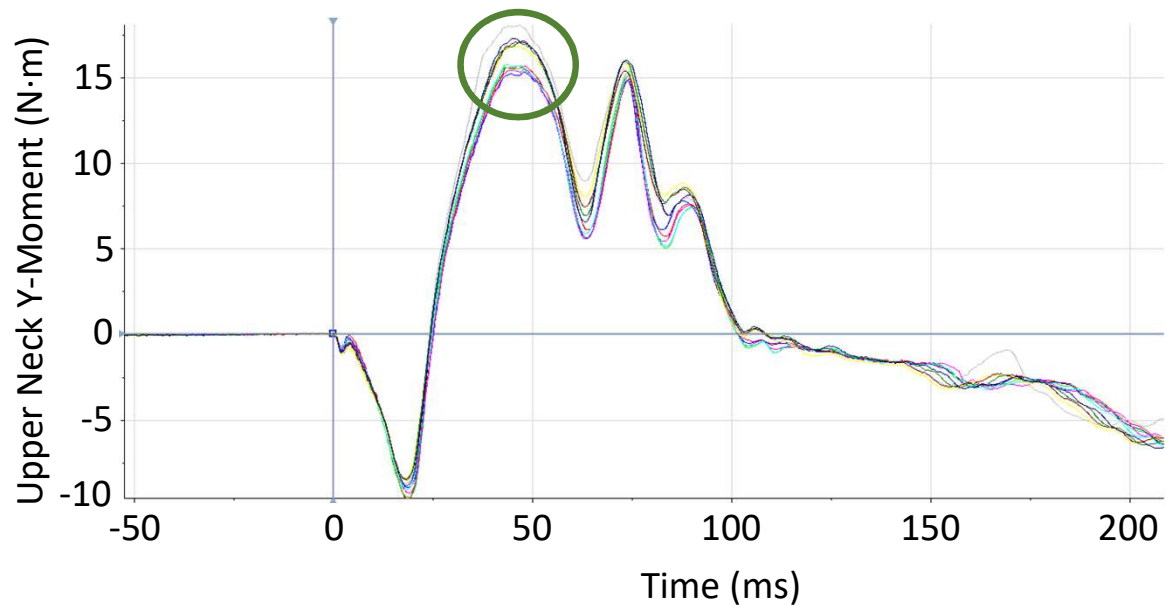
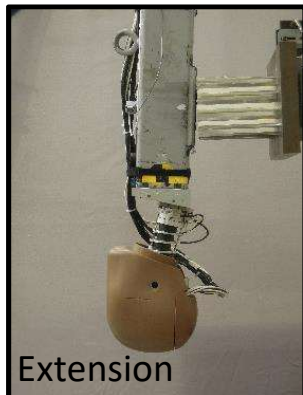
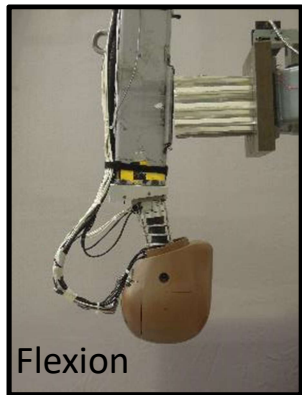
Neck Flexion & Extension Tests

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment



Neck Flexion & Extension Tests

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment



Neck Flexion Test

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment

All ATDs:

Statistic	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	-79.40	-2127.51	760.15	16.72
StDev	1.62	41.35	57.34	0.89
CV	2.04%	1.94%	7.54%	5.32%



	Statistic	Z-Force (N)	Y-Moment (N·m)
ED7441	Average	773.62	15.61
	StDev	12.33	0.18
	CV	1.59%	1.12%
ED2634	Average	687.28	17.30
	StDev	6.94	0.48
	CV	1.01%	2.78%
ED7448	Average	819.56	17.26
	StDev	5.52	0.44
	CV	0.67%	2.57%

- Moment and force CVs > 5%
- Appears to be variation between ATDs
 - Individual CVs < 3%

Neck Extension Test

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:**
 - Peak head Y-rotation
 - Peak head angular rate about Y-axis
 - Peak upper neck Z-force
 - Peak upper neck Y-moment

All ATDs:

Statistic	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	87.64	2418.86	-1552.41	-16.92
StDev	1.28	40.50	101.15	0.86
CV	1.46%	1.67%	6.52%	5.08%

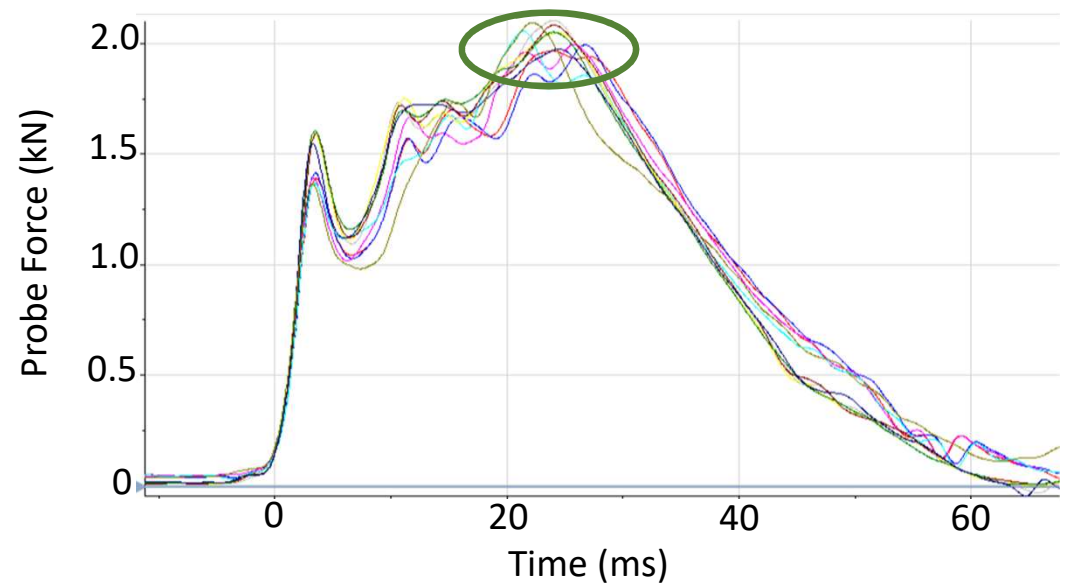
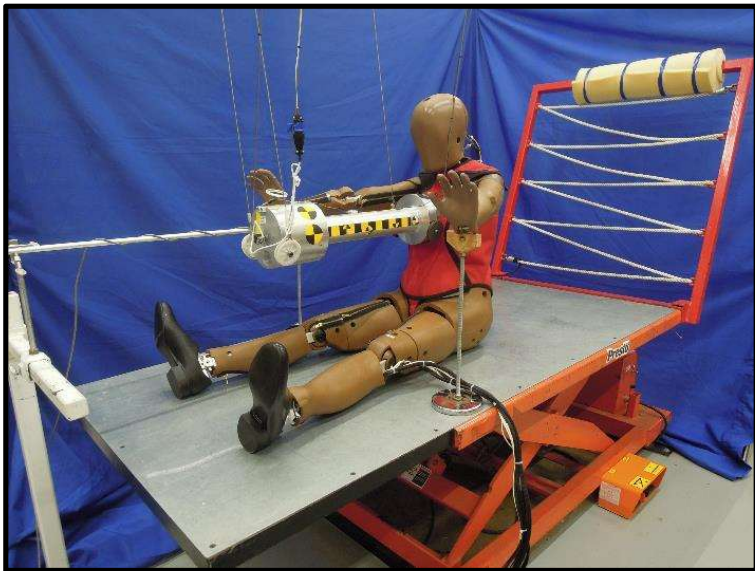


	Statistic	Z-Force (N)	Y-Moment (N·m)
ED7441	Average	773.62	15.61
	StDev	12.33	0.18
	CV	1.59%	1.12%
ED2634	Average	687.28	17.30
	StDev	6.94	0.48
	CV	1.01%	2.78%
ED7448	Average	819.56	17.26
	StDev	5.52	0.44
	CV	0.67%	2.57%

- Moment and force CVs > 5%
- Appears to be variation between ATDs
 - Individual CVs < 4%

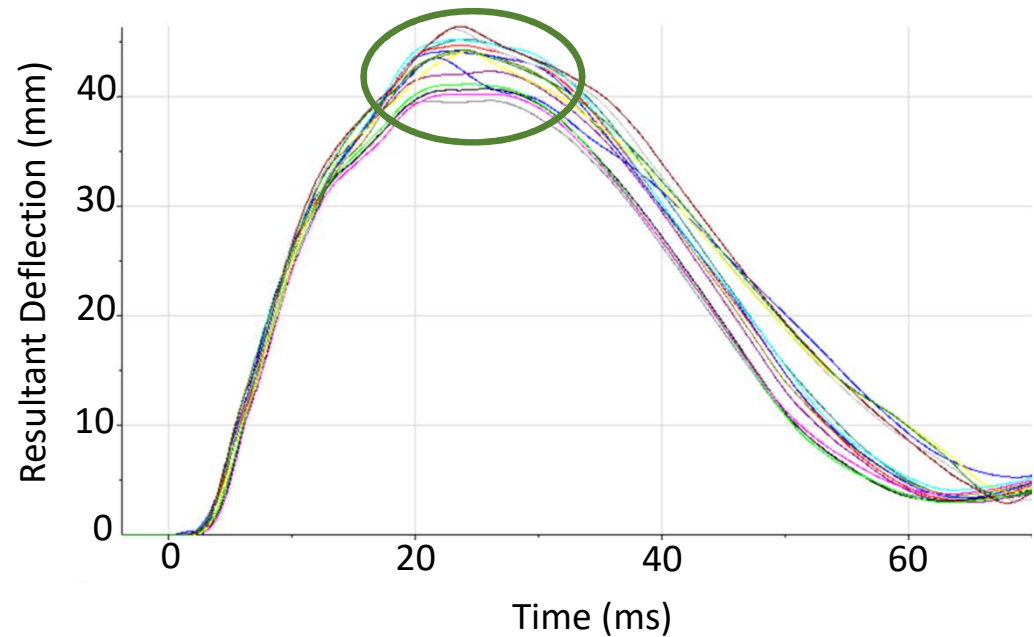
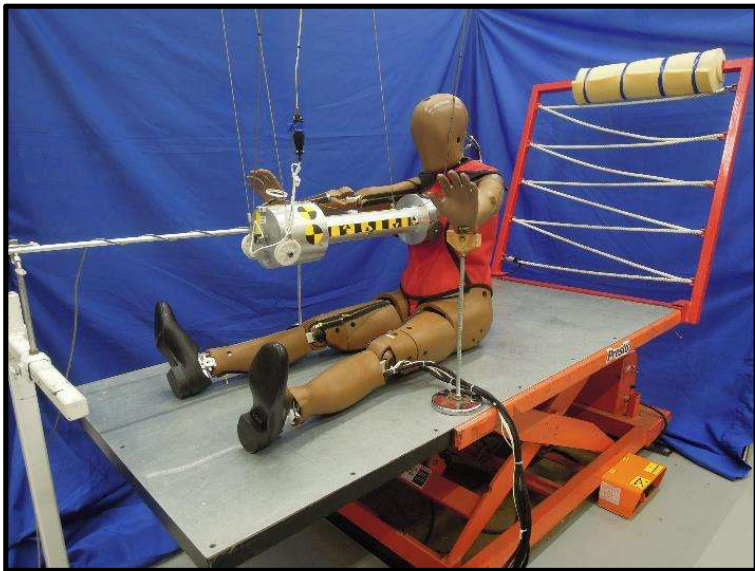
Upper Thorax Impact Test

- **Inputs:** 13.97 kg probe at 4.3 m/s
- **Outputs:** Peak probe force
Peak upper left & right resultant deflections
Forces at peak upper left & right resultant deflections



Upper Thorax Impact Test

- **Inputs:** 13.97 kg probe at 4.3 m/s
- **Outputs:** Peak probe force
Peak upper left & right resultant deflections
Forces at peak upper left & right resultant deflections



Upper Thorax Impact Test

- **Inputs:** 13.97 kg probe at 4.3 m/s
- **Outputs:**
 - Peak probe force
 - Peak upper left & right resultant deflections
 - Forces at peak upper left & right resultant deflections

All ATDs:

Stat	Probe Force (N)	Peak Deflection (mm)		Force at Peak Defl. (N)	
		Left	Right	Left	Right
Avg	2053.85	43.56	45.19	1991.97	1870.59
StDev	80.51	2.52	0.78	103.46	190.89
CV	3.92%	5.78%	1.72%	5.19%	10.21%

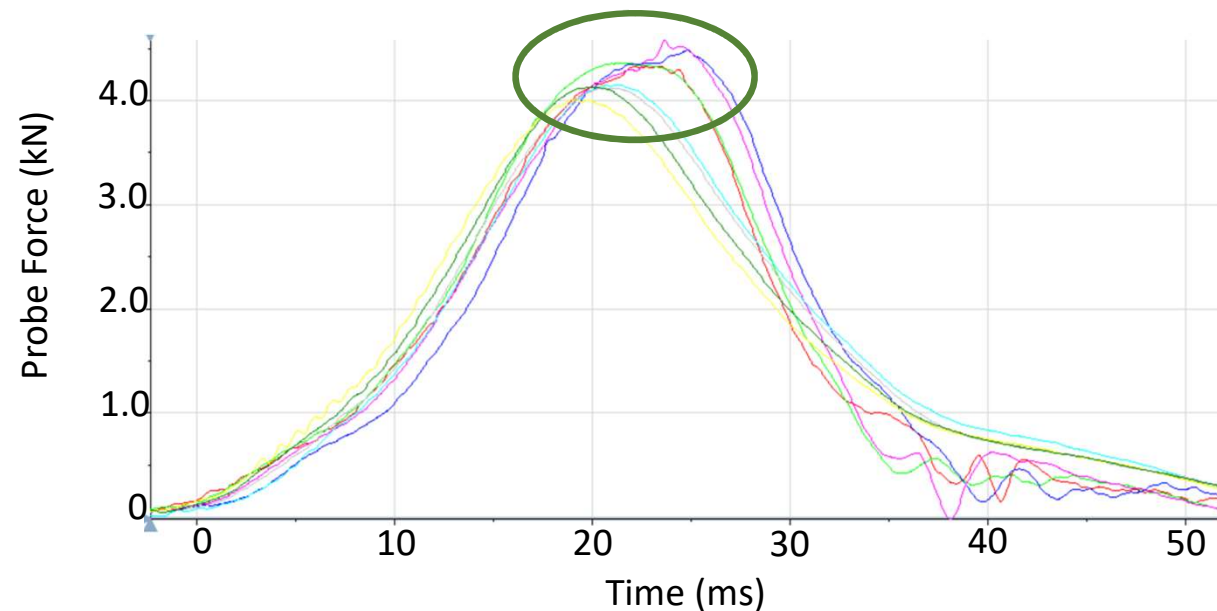
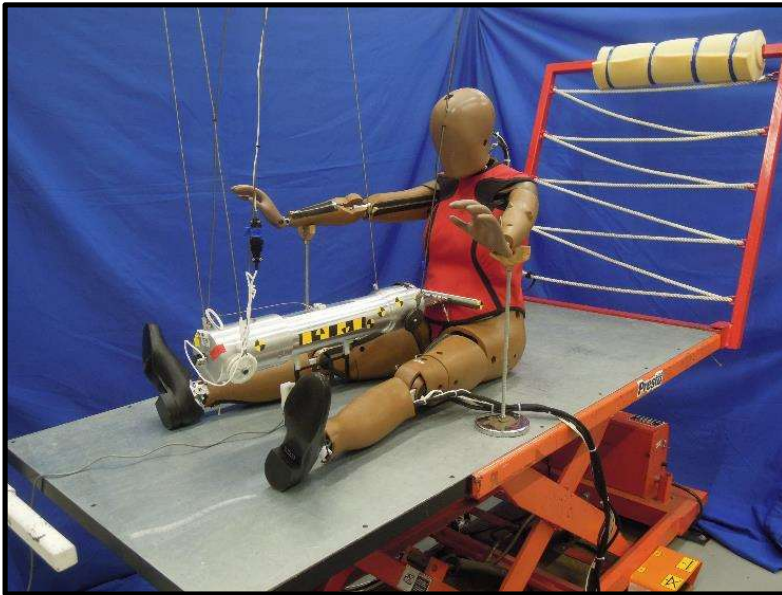


Stat	Peak Deflection (mm)	Force at Peak Defl. (N)		
		Left	Right	
ED7441	Avg	40.83	2006.38	2041.44
	StDev	1.01	65.53	47.63
	CV	2.47%	3.27%	2.33%
ED2634	Avg	43.40	2062.90	1645.58
	StDev	1.02	120.22	109.94
	CV	2.34%	5.83%	6.68%
ED7448	Avg	46.45	1906.64	1924.74
	StDev	0.58	55.37	98.74
	CV	1.24%	2.90%	5.13%

- Deflection and force CVs > 5%
- ED2634 has significant L-to-R differences

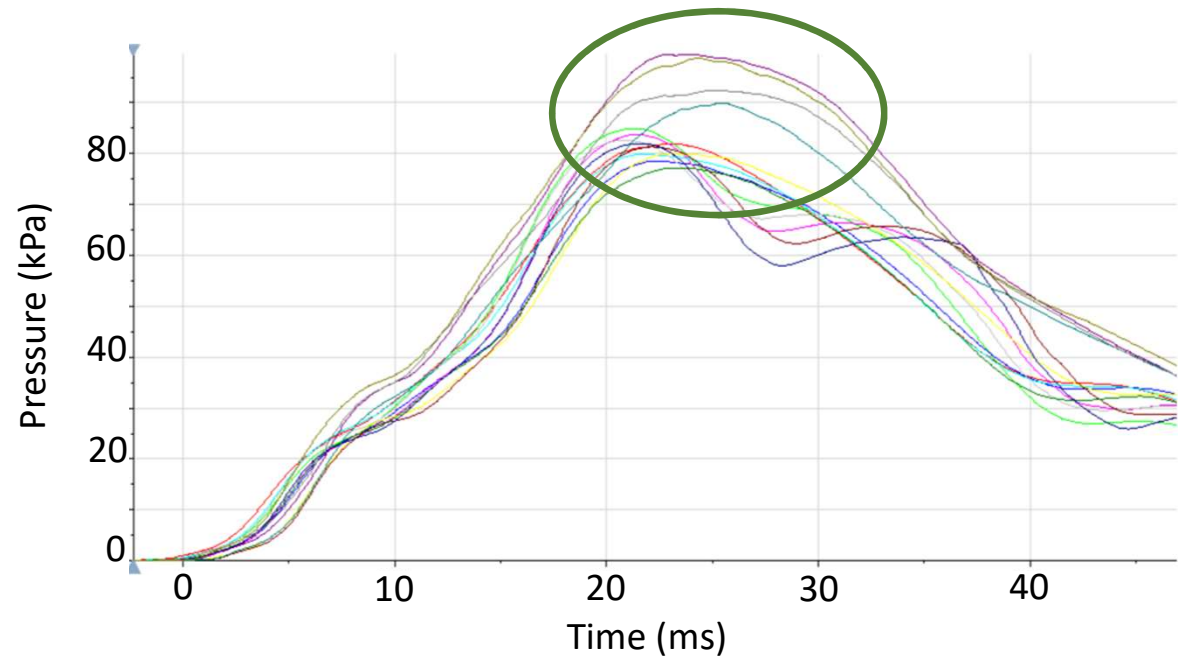
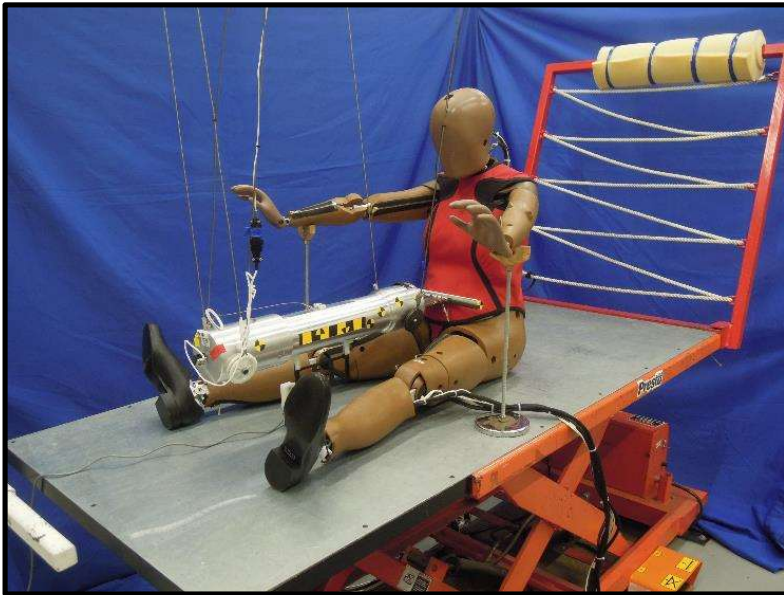
Lower Abdomen Impact Test

- **Inputs:** 16.0 kg bar probe at 6.0 m/s
- **Outputs:** Peak probe force
Peak left and right abdomen pressure



Lower Abdomen Impact Test

- **Inputs:** 16.0 kg bar probe at 6.0 m/s
- **Outputs:** Peak probe force
Peak left and right abdomen pressure



Lower Abdomen Impact Test

- **Inputs:** 16.0 kg bar probe at 6.0 m/s
- **Outputs:** Peak probe force
Peak left and right abdomen pressure

All ATDs:

Stat	Probe Force (N)	Pressure (kPa)		
		Left	Right	L-R
Avg	4686.75	168.71	172.31	-3.59
StDev	606.69	17.92	9.99	11.50
CV	12.94%	10.62%	5.80%	

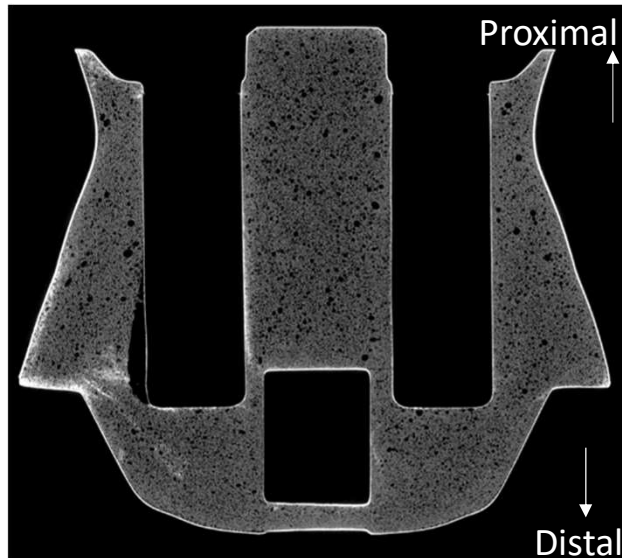


Stat	Probe Force (N)	Pressure (kPa)			
		Left	Right	L-R	
ED7441	Avg	4129.94	192.35	184.50	12.97
	StDev	83.46	6.80	7.74	7.63
	CV	2.02%	3.53%	4.20%	
ED2634	Avg	4448.44	159.02	165.94	-6.93
	StDev	102.58	3.56	2.89	3.17
	CV	2.31%	2.24%	1.74%	
ED7448	Avg	5481.85	154.77	166.47	-11.70
	StDev	148.33	2.58	1.32	2.43
	CV	2.71%	1.66%	0.79%	

- Force & pressure CVs > 5%
- Maybe due to part differences in the abdomen

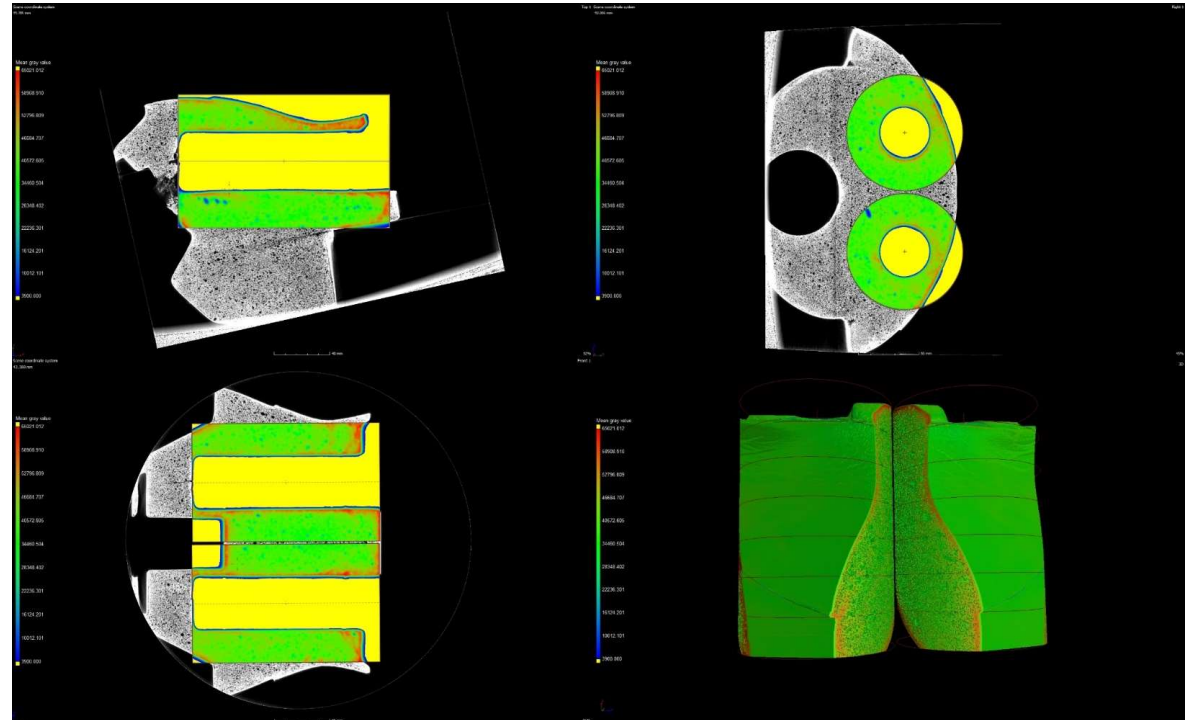
Abdomen CT Scan Study

- **Objective:** Quantify the variation in the foam abdomens to find the cause of the force and pressure differences between parts and within a part.
- **Method:** Performed a CT scan on each abdomen & quantified the percentage of voids and material surrounding the pressure sensors.
 - Compared between the 3 abdomens
 - Compared within each abdomen: Left - Right



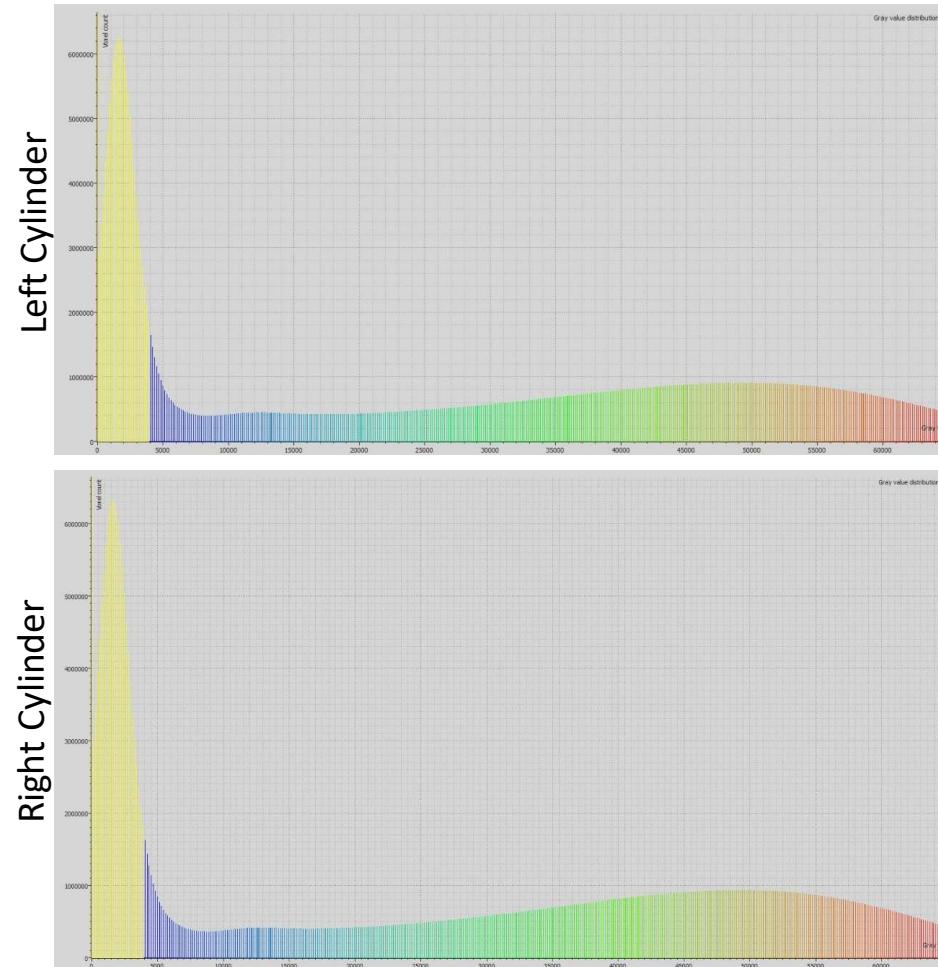
Abdomen CT Scan Processing

- 2 cylinders were virtually placed around the pressure sensor cavities (concentrically).
- Each grayscale value was assigned a color
 - Yellow = empty space
 - Blue-to-red = material voids-to-highly dense



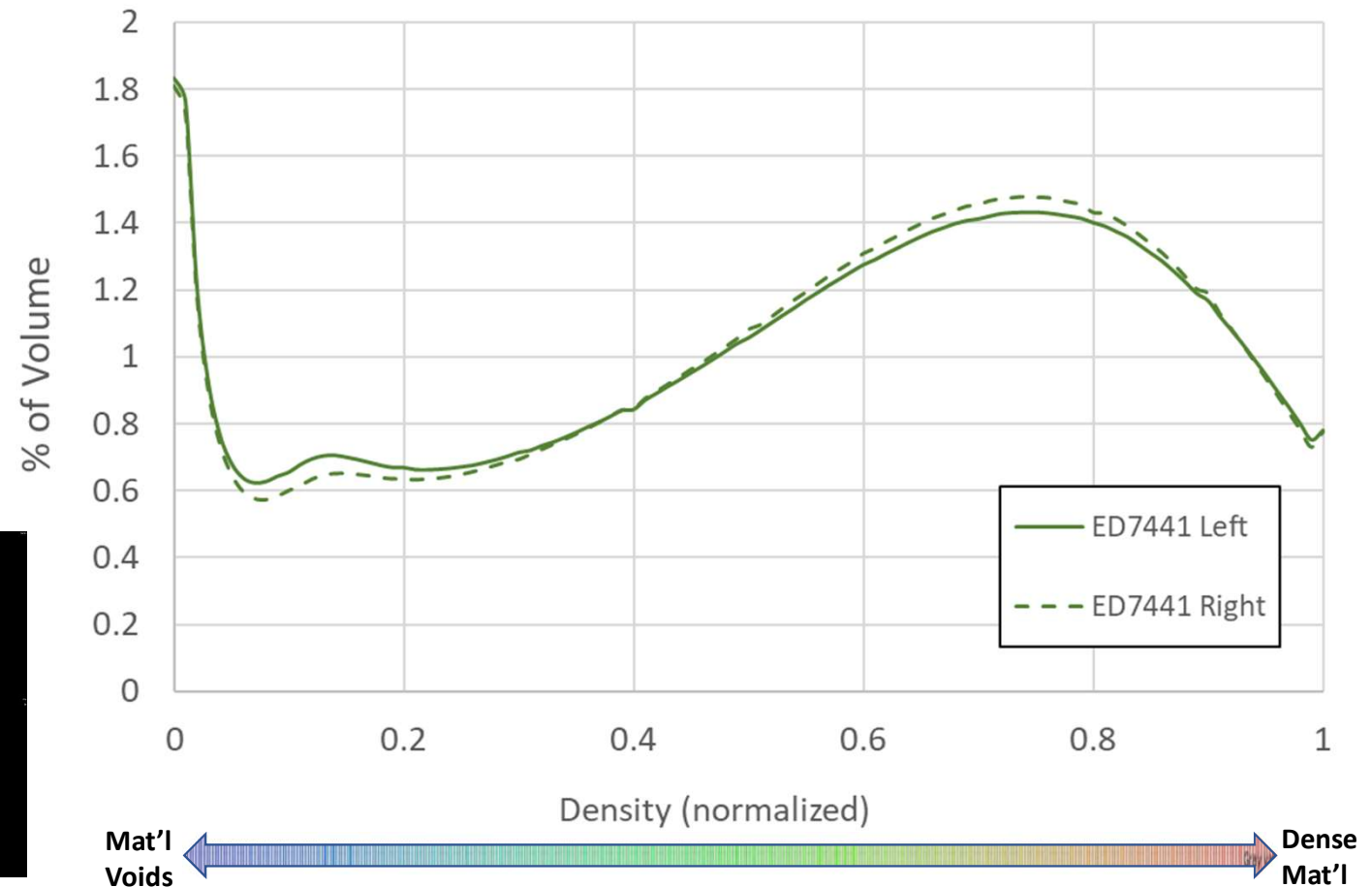
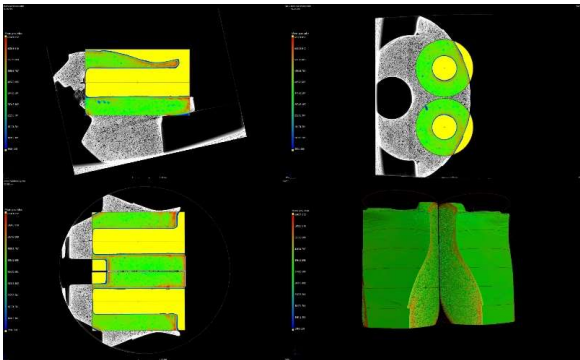
Abdomen CT Scan Processing

- Plotted the number of voxels in each color for each cylinder



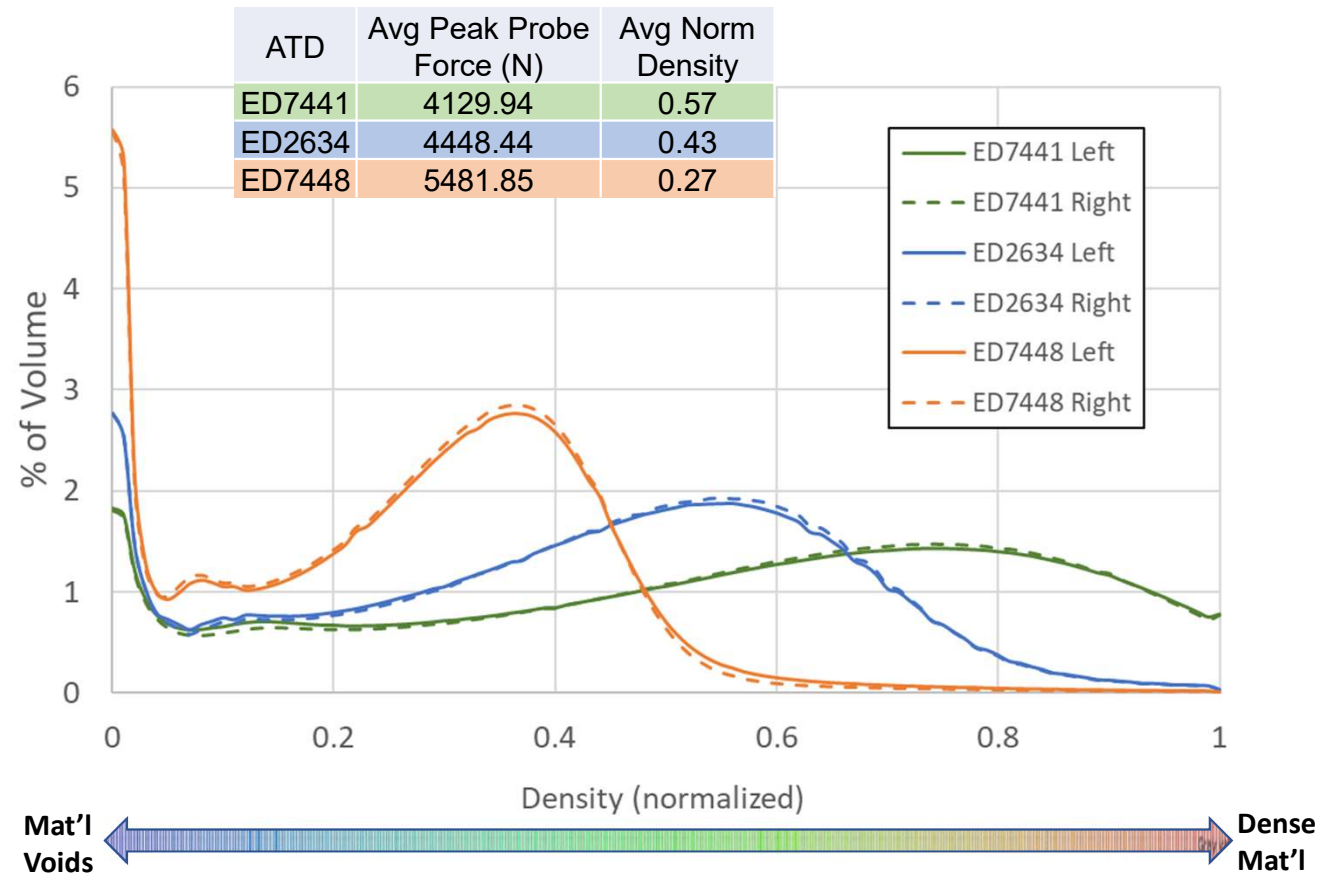
Abdomen CT Study: Density Profiles

- Truncated the “yellow” empty space data to understand what’s going on in the part
- Area under the curve = 100%

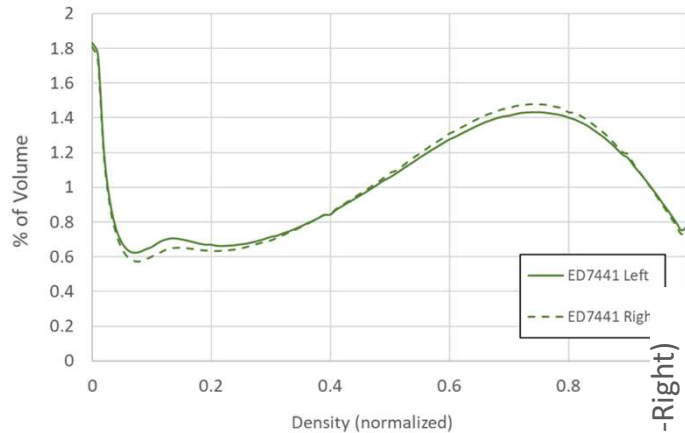


Abdomen CT Study: Density Profiles

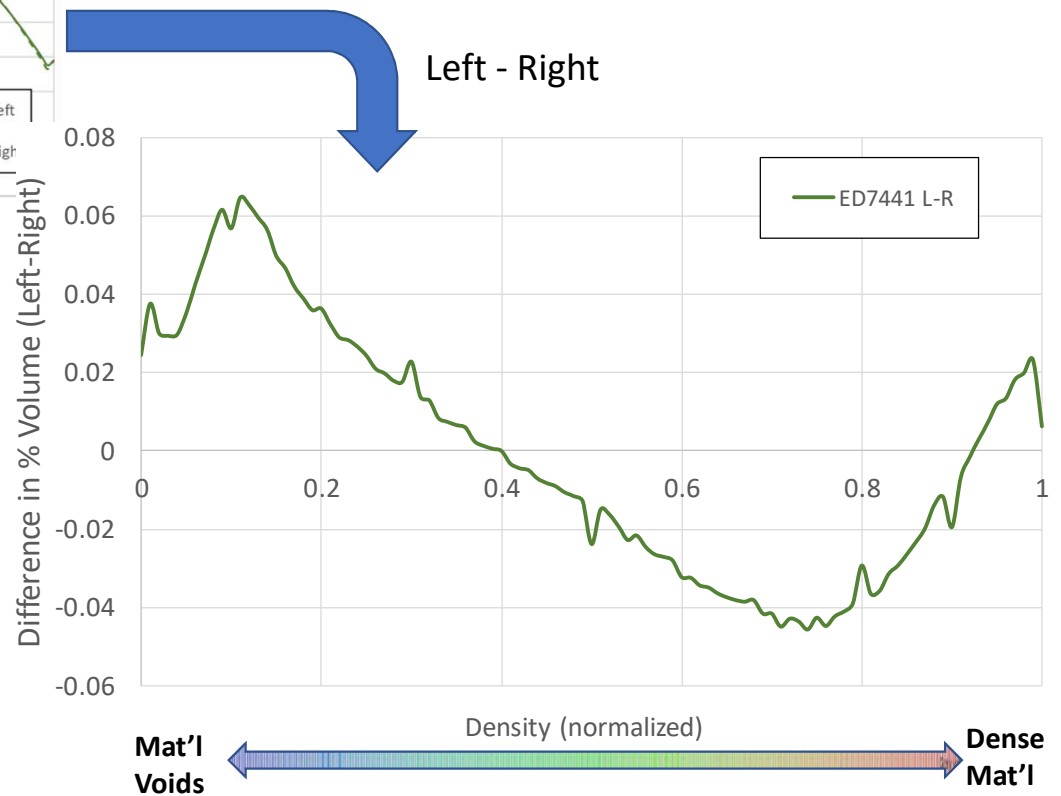
- **Results:** Each abdomen foam has a unique density profile.
- Possible explanation for differences in probe force between ATDs.



Abdomen CT Study: Intra-part Differences

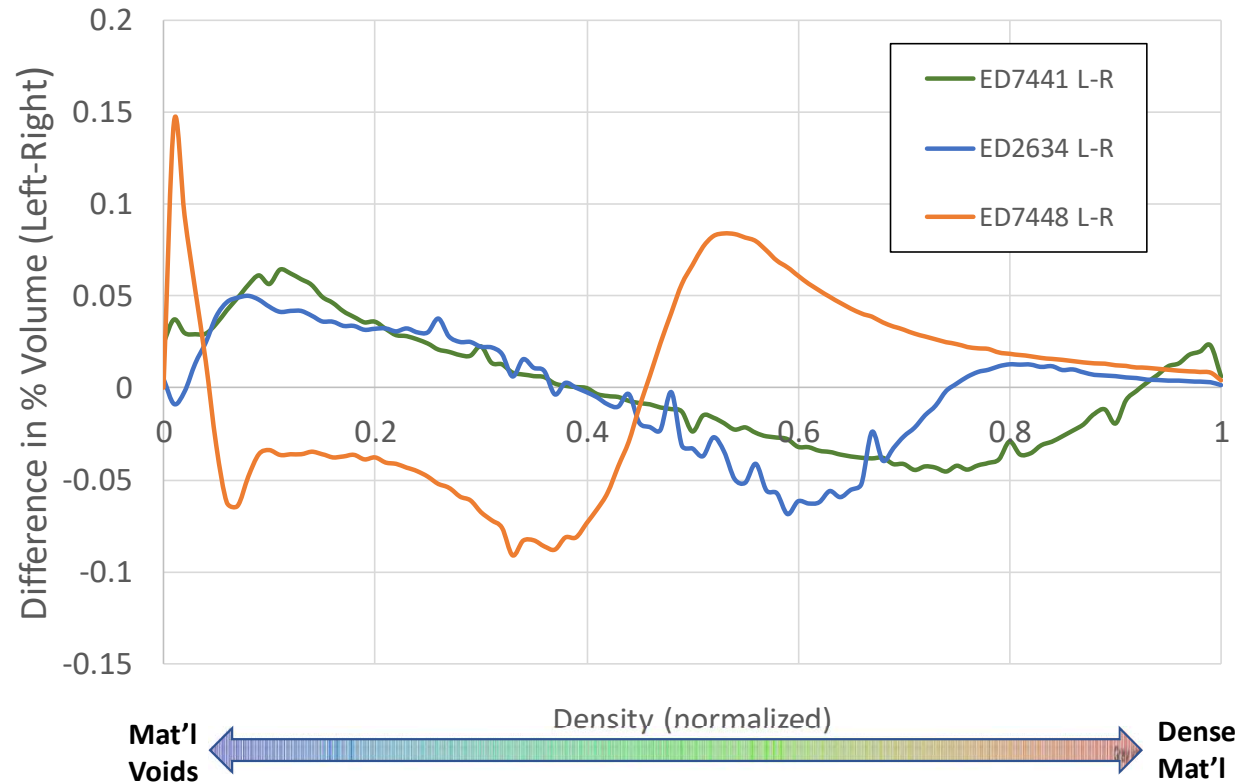


- Difference between left and right
- Closer to 0 indicates more homogenous foam density through part



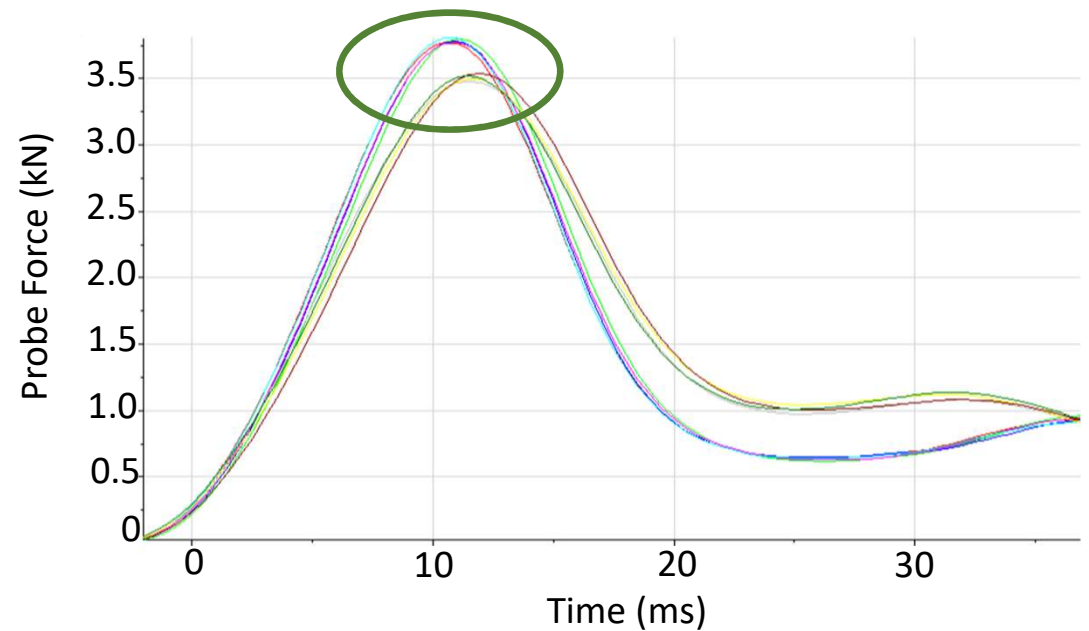
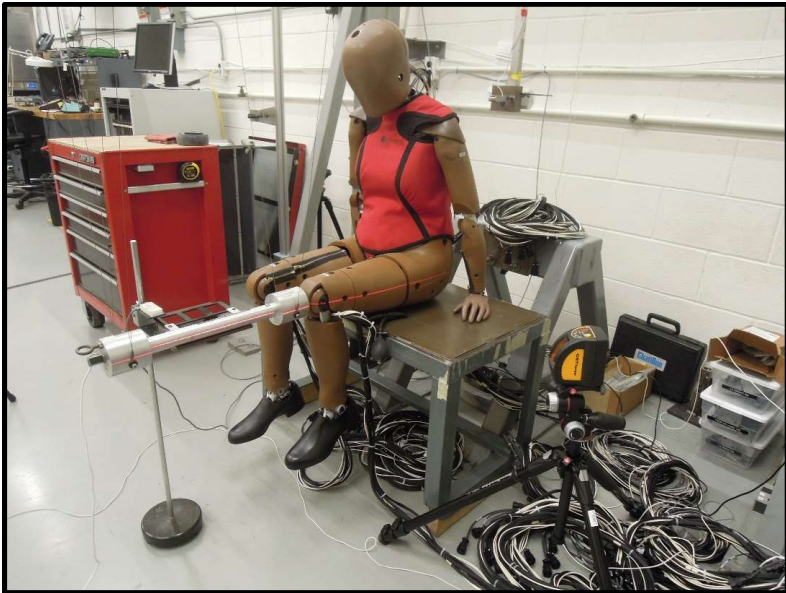
Abdomen CT Study: Intra-part Differences

- **Results:** Ideally, the L-R curve should always be close to zero & values are small for all 3 abdomen foams.
- ED7448 demonstrates more L-R variability by CT and in the R&R data



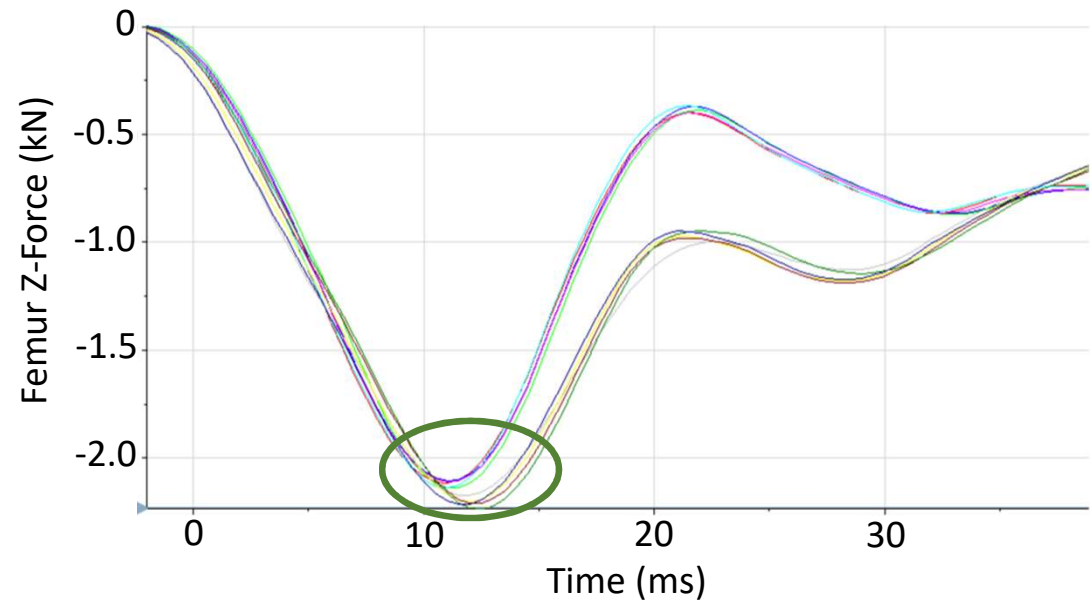
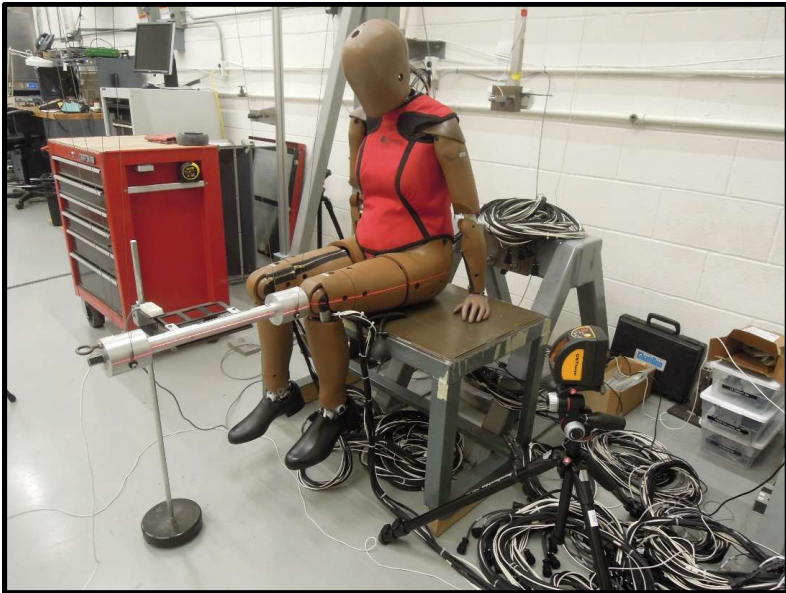
Upper Leg Impact Test

- **Inputs:** 2.99 kg probe at 2.6 m/s
- **Outputs:** Peak probe force
Peak femur Z-force
Peak resultant acetabulum force



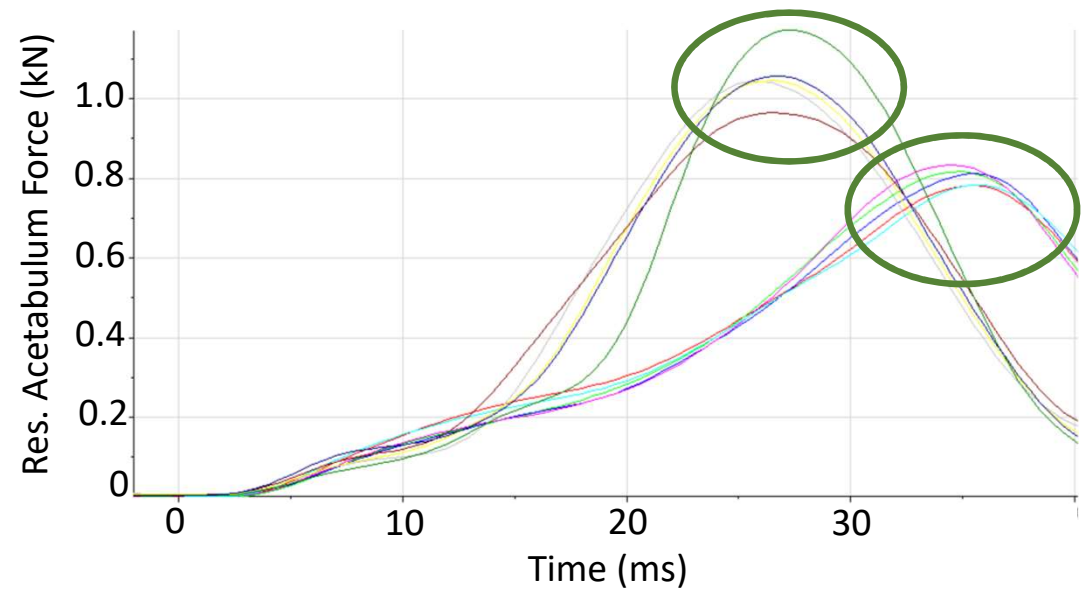
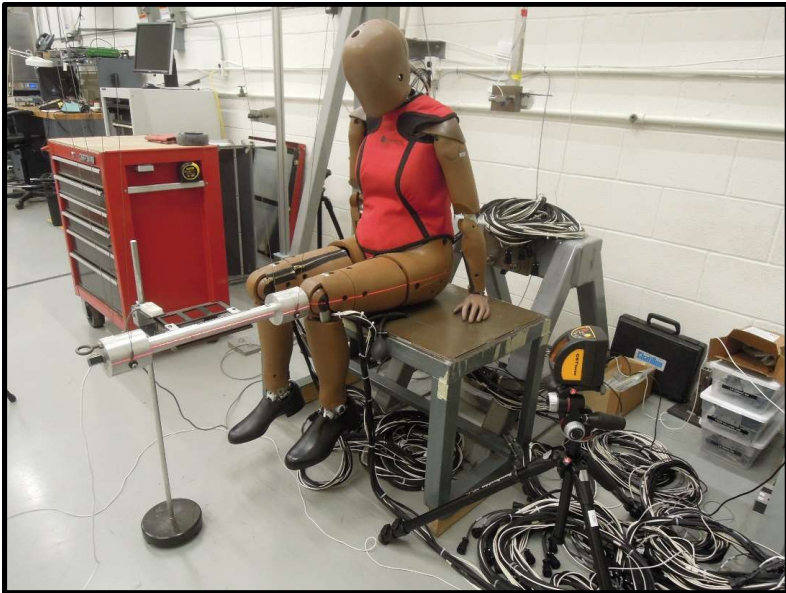
Upper Leg Impact Test

- **Inputs:** 2.99 kg probe at 2.6 m/s
- **Outputs:** Peak probe force
Peak femur Z-force
Peak resultant acetabulum force



Upper Leg Impact Test

- **Inputs:** 2.99 kg probe at 2.6 m/s
- **Outputs:** Peak probe force
Peak femur Z-force
Peak resultant acetabulum force



Upper Leg Impact Test

- For femur Z-force & resultant acetabulum force, $CV > 5\%$
- Significant leg-to-leg variation
- Investigating a change in pelvis flesh material to minimize relative motion between bone & flesh
- Considering changes to test procedure

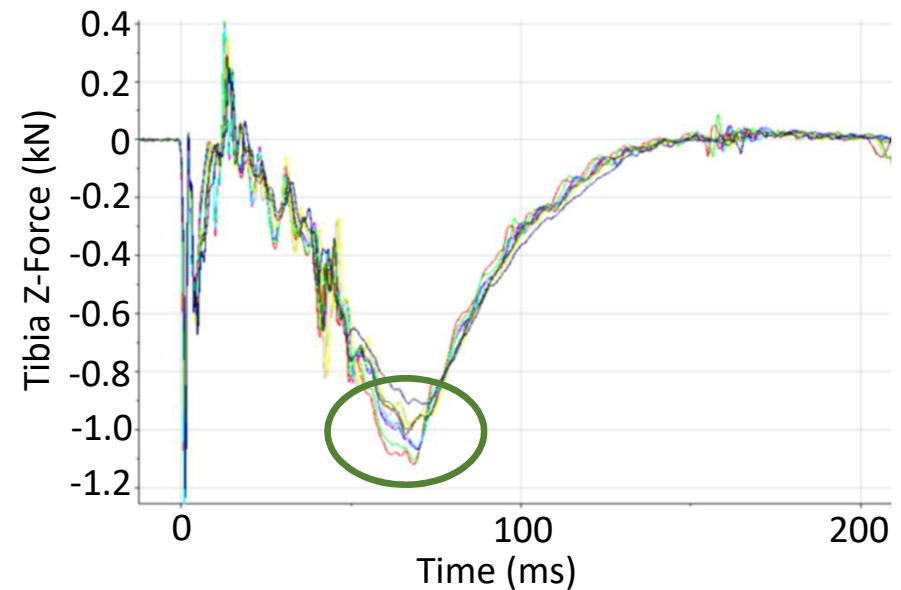
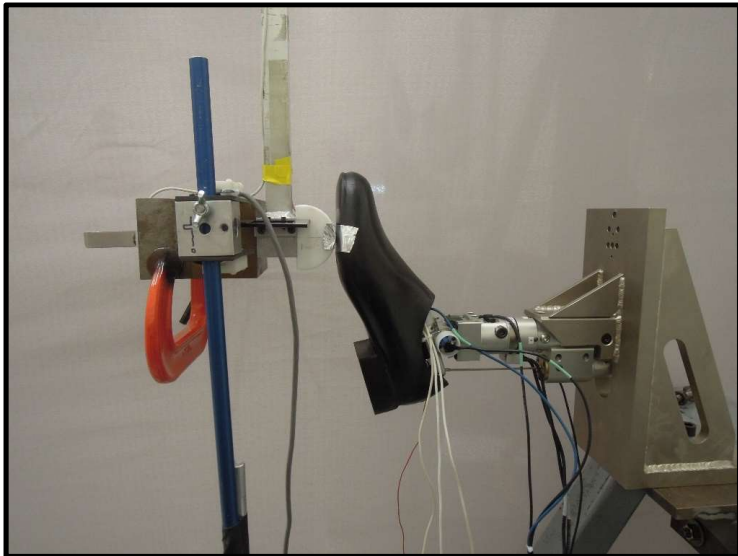
All ATDs:

Statistic	Probe Force (N)	Femur Z-Force (N)	Res. Acetab Force (N)
Average	3641.02	-2159.73	953.30
StDev	146.73	128.38	137.12
CV	4.03%	5.94%	14.38%

Leg	Stat	Probe Force (N)	Femur Z-Force (N)	Res. Acetab. Force (N)	
ED7441	Left	Average	3788.90	-2120.67	805.77
	Left	StDev	15.44	15.21	22.38
		CV	0.41%	0.72%	2.78%
ED7441	Right	Average	3445.86	-1926.19	792.50
	Right	StDev	22.58	14.53	48.97
		CV	0.66%	0.75%	6.18%
ED2634	Left	Average	3840.79	-2343.33	1022.90
	Left	StDev	46.10	29.89	35.81
		CV	1.20%	1.28%	3.50%
ED2634	Right	Average	3508.07	-2206.41	1056.89
	Right	StDev	21.48	22.40	74.58
		CV	0.61%	1.02%	7.06%
ED7448	Left	Average	3597.34	-2174.44	928.43
	Left	StDev	35.12	23.80	117.69
		CV	0.98%	1.09%	12.68%
ED7448	Right	Average	3665.18	-2187.32	1113.32
	Right	StDev	38.53	30.37	30.71
		CV	1.05%	1.39%	2.76%

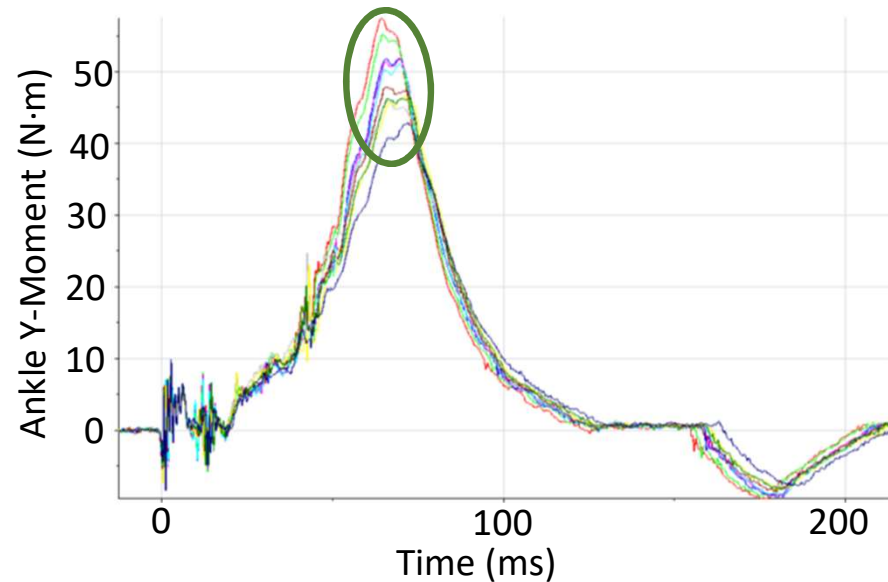
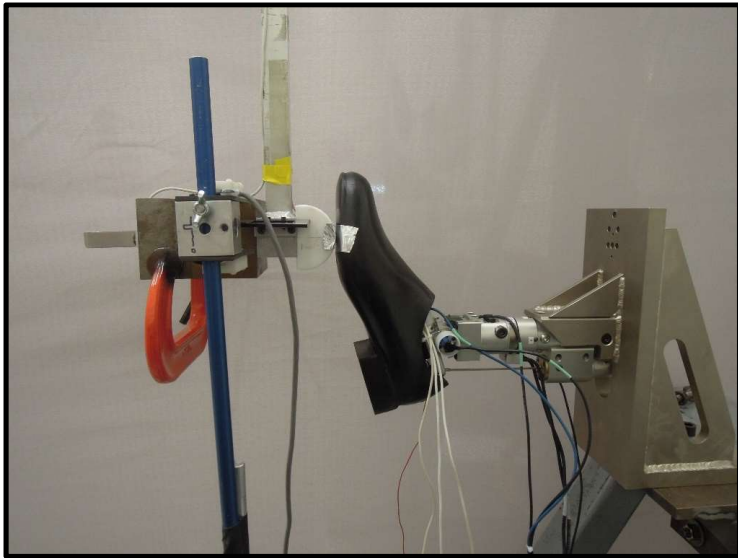
Ball of Foot Test

- **Inputs:** 7.45 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force after 10ms
Peak ankle Y-moment
Peak ankle Y-rotation



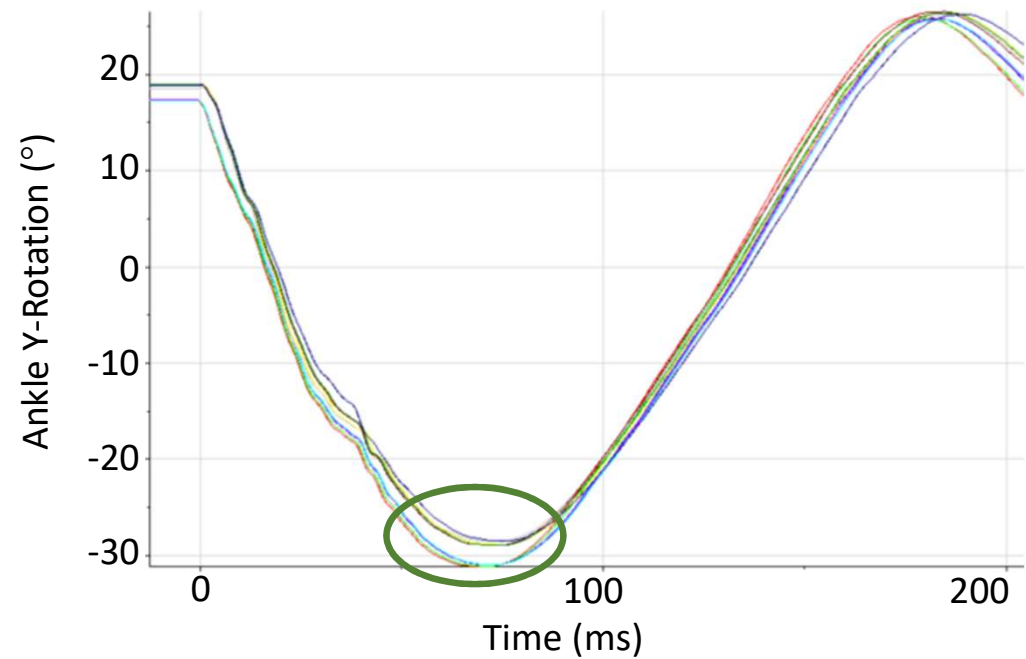
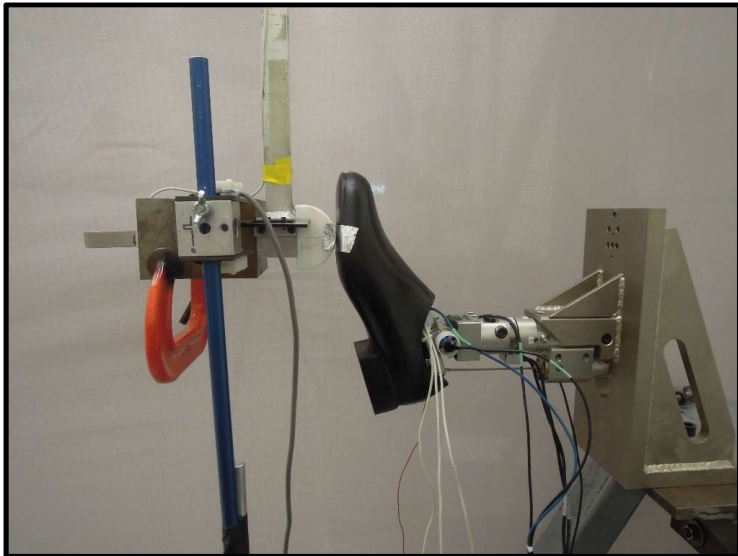
Ball of Foot Test

- **Inputs:** 7.45 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force after 10ms
Peak ankle Y-moment
Peak ankle Y-rotation



Ball of Foot Test

- **Inputs:** 7.45 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force after 10ms
Peak ankle Y-moment
Peak ankle Y-rotation



Ball of Foot Test

- **Inputs:** 7.45 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force after 10ms
Peak ankle Y-moment
Peak ankle Y-rotation
- For tibia Z-force & ankle Y-moment, $CV > 5\%$
- Significant leg-to-leg variation

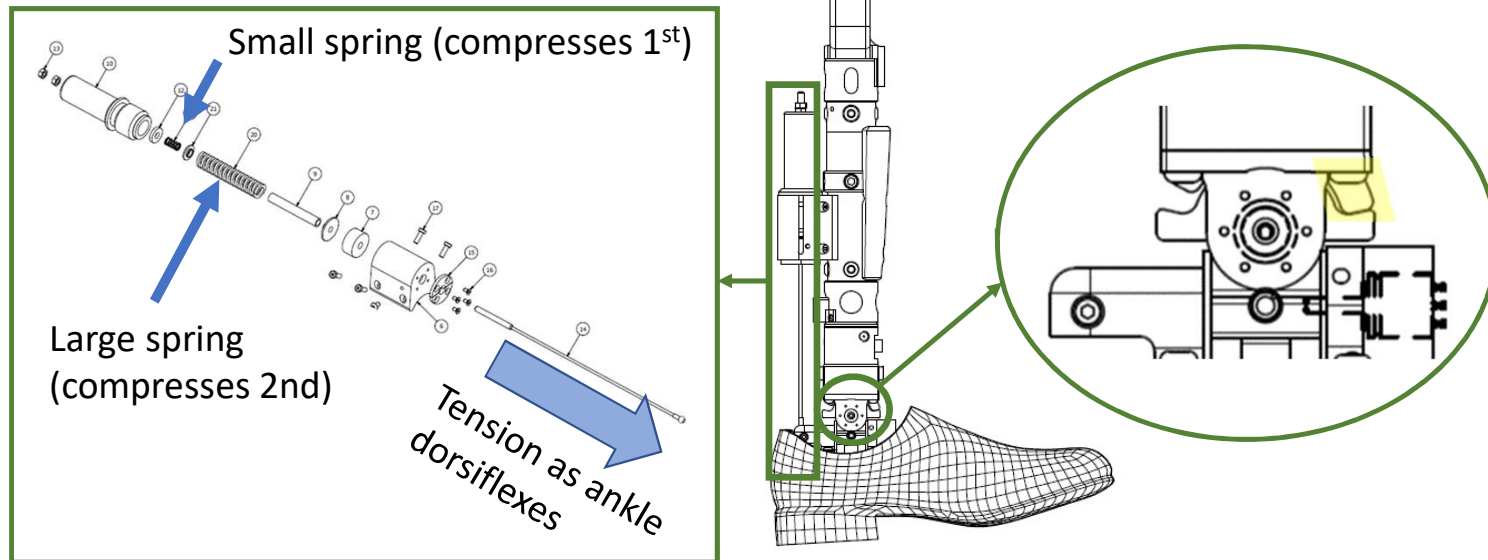
Statistic	Z-Force (N)	Y-Moment (N·m)	Y-Rotation (°)
Average	-969.50	47.66	-30.26
StDev	90.60	5.97	1.22
CV	9.35%	12.53%	4.04%



Leg	Stat	Z-Force (N)	Y-Moment (N·m)	Y-Rotation (°)	
ED7441	Left	Average	-978.33	46.01	-28.73
		StDev	39.87	1.84	0.22
		CV	4.08%	3.99%	0.77%
ED7441	Right	Average	-1004.85	49.52	-30.32
		StDev	5.76	0.36	0.03
		CV	0.57%	0.73%	0.11%
ED2634	Left	Average	-1083.58	53.54	-30.99
		StDev	26.48	2.73	0.12
		CV	2.44%	4.10%	0.40%
ED2634	Right	Average	-884.84	39.09	-31.71
		StDev	1.09	0.39	0.09
		CV	0.12%	1.01%	0.29%
ED7448	Left	Average	-870.48	48.68	-31.28
		StDev	24.06	1.92	0.35
		CV	2.76%	3.94%	1.12%
ED7448	Right	Average	-1026.78	51.37	-28.65
		StDev	16.56	1.84	0.44
		CV	1.61%	3.58%	1.53%

Ball of Foot Test

- Ankle mechanics during this test are affected primarily by:
 - Dorsiflexion stopper
 - Probably not the source of variation
 - Same material used for inversion/eversion stoppers
 - Achilles cable tension
 - Investigating a robust method to ensure initial conditions are repeatable



Conclusions

- From head-to-toe, 360 tests have been performed at VRTC on 3 THOR-05F ATDs.
- Based on this limited data set, R&R measures of interest have CV < 10% for:
 - Head
 - Neck
 - Thorax
 - Knee slider
 - Ankle inversion/eversion
 - Heel of foot
- Further investigation (ATD design & test procedure) is on-going for:
 - Face
 - Abdomen
 - Upper leg
 - Ball of foot
- Additional future work includes R&R in crash environments, round robin testing, durability testing, drawing package release, & standard ATD documentation.

Thank You!

- Questions?
- Corresponding Author: Erin Hutter
NHTSA – Applied Biomechanics Division
erin.hutter@dot.gov

Rate my talk in the app

The image consists of four sequential screenshots from a mobile application, illustrating the steps to rate a talk. Each screenshot has a red arrow pointing to the specific action to be taken.

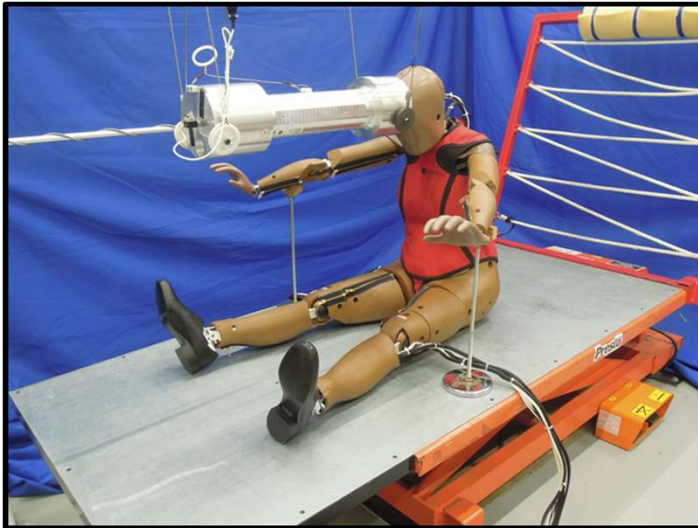
- 1. Navigate to session listing under Program**: The first screenshot shows the 'Program' screen with a list of sessions. A red arrow points to the session 'Instrumentation: Systems, Sensors and Methods (Part 1 of 2)'.
- 2. Click on individual presentation**: The second screenshot shows the 'Event' screen for the selected session. A red arrow points to the session title '02. Hot Isostatic Pressing (HIP) and Heat Treatment for Additive Manufacturing (ORAL ONLY)'.
- 3. Click on "Rate Event" button**: The third screenshot shows the 'Event' screen with a red circle around the 'Rate Event' button. A red arrow points to this button.
- 4. Rate speaker**: The fourth screenshot shows the 'Rating' screen. A red arrow points to the star rating area, which currently shows five empty stars.

A blue-tinted photograph of a city highway at dusk or dawn. The scene shows a multi-lane road with traffic, including a white van and several cars. In the background, there are several tall skyscrapers under a cloudy sky. The overall mood is serene and urban.

Appendix

Head Impact Test

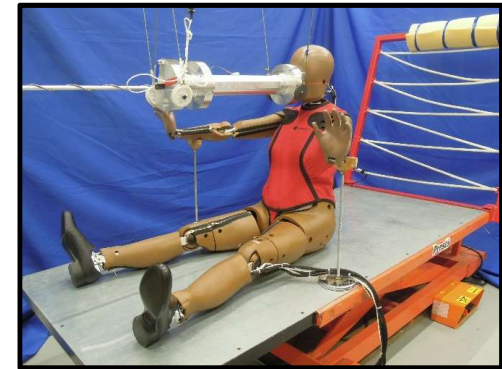
- **Inputs:** 19.2 kg probe at 2.0 m/s
- **Outputs:** Peak probe force
Peak head CG resultant acceleration



ATD	Test ID	Probe Force (N)	Resultant Accel (G)
ED7441	190222-1	5083.30	142.60
	190222-3	5064.50	145.70
	190222-4	4987.10	141.70
	190222-5	4979.50	141.60
	190222-6	4958.20	141.10
	190716-3	4980.39	152.84
ED2634	190716-5	5049.18	155.99
	190716-6	5090.73	156.73
	190716-9	5082.10	156.07
	190716-12	5065.96	155.45
	190910-6	5160.79	146.37
ED7448	190910-8	5202.55	149.11
	190910-9	5150.96	144.33
	190910-10	5082.16	143.28
	190910-12	5077.62	141.46
	Average	5067.67	147.62
	StDev	70.36	6.14
CV	1.39%	4.16%	

Face Impact Test

- **Inputs:** 10.7 kg probe at 6.73 m/s
- **Outputs:** Peak probe force
Peak head CG resultant acceleration



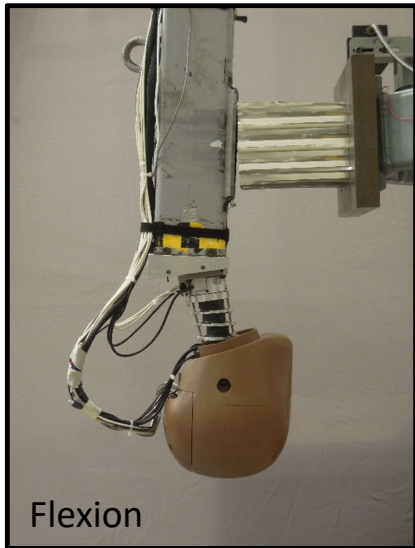
ATD	Test ID	Probe Force (N)	Resultant Accel (G)
ED7441	191007-2	7915.57	246.85
	191008-2	7697.20	230.78
	191009-1	7968.37	293.83
	191010-6	8245.18	498.31
	191016-5	8718.29	436.90
ED2634	190717-2	7297.57	224.73
	190718-5	7470.27	253.06
	190722-1	7428.53	258.14
	190723-2	7612.87	278.77
	190724-1	8194.21	357.23
ED7448	190916-1	7935.37	228.48
	190917-5	8845.73	276.40
	190919-6	7946.85	236.87
	190924-2	8843.74	278.11
	190925-1	8660.67	262.58
Average		8052.03	290.74
StDev		520.58	79.88
CV		6.47%	27.47%

- Similar to THOR-50M, the face insert is made from memory foam.
- Performance changes based on total number & time between impacts.
- Humanetics is currently exploring an improved design.

Neck Flexion Test

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- **Outputs:** Peak head Y-rotation
Peak head angular rate about Y-axis
Peak upper neck Z-force
Peak upper neck Y-moment

- Moment and force CVs > 5%
- Appears to be variation between ATDs
 - Individual CVs < 3%



ATD	Test ID	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
ED7441	191007-2	-80.99	-2116.30	771.60	15.72
	191008-2	-81.79	-2152.90	761.80	15.66
	191009-1	-81.52	-2103.60	783.10	15.35
	191010-6	-81.79	-2121.40	789.30	15.54
	191016-5	-81.17	-2132.30	762.30	15.80
ED2634	190717-2	-77.68	-2094.20	692.49	18.11
	190718-5	-78.68	-2070.13	690.12	16.86
	190722-1	-78.64	-2085.27	675.22	17.14
	190723-2	-78.87	-2074.25	690.67	17.09
	190724-1	-79.42	-2106.28	687.90	17.31
ED7448	190916-1	-77.49	-2170.91	813.06	17.81
	190917-5	-78.15	-2167.86	820.89	17.39
	190919-6	-77.83	-2196.33	814.53	17.44
	190924-2	-77.60	-2124.10	825.30	17.01
	190925-1	-79.42	-2196.78	824.00	16.64
Average		-79.40	-2127.51	760.15	16.72
StDev		1.62	41.35	57.34	0.89
CV		2.04%	1.94%	7.54%	5.32%

	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	-81.45	-2125.30	773.62	15.61
StDev	0.36	18.56	12.33	0.18
CV	0.45%	0.87%	1.59%	1.12%

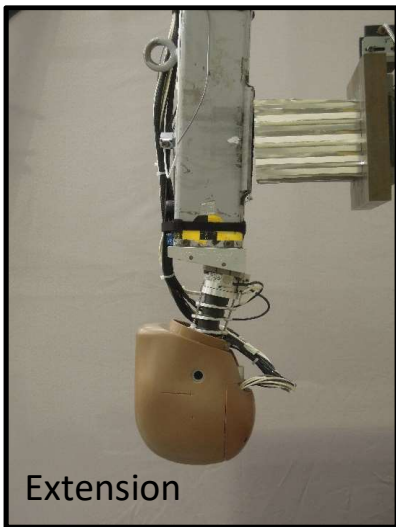
	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	-78.66	-2086.03	687.28	17.30
StDev	0.63	14.74	6.94	0.48
CV	0.80%	0.71%	1.01%	2.78%

	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	-78.10	-2171.20	819.56	17.26
StDev	0.78	29.65	5.52	0.44
CV	1.00%	1.37%	0.67%	2.57%

Neck Extension Test

- Inputs: Pendulum impact to 6" aluminum honeycomb at 5.0 m/s
- Outputs:
 - Peak head angular rate about Y-axis
 - Peak head rotation
 - Peak upper neck Z-force
 - Peak upper neck Y-moment

- Moment and force CVs > 5%
- Appears to be variation between ATDs
 - Individual CVs < 4%



ATD	Test ID	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
ED7441	181203-2	87.18	2394.20	-1415.50	-17.20
	181203-8	88.96	2408.70	-1426.00	-16.26
	181203-10	89.27	2420.20	-1417.60	-17.06
	181203-15	89.04	2452.00	-1414.20	-16.84
	181203-17	88.67	2369.90	-1416.20	-16.09
ED2634	190604-4	85.00	2390.55	-1607.81	-17.06
	190604-7	85.75	2426.06	-1631.72	-16.06
	190604-8	87.00	2387.93	-1586.35	-15.82
	190604-10	86.90	2342.67	-1576.70	-15.69
	190604-12	86.88	2415.86	-1583.45	-16.66
ED7448	190905-1	86.58	2403.09	-1651.89	-17.00
	190905-2	88.51	2488.96	-1651.58	-17.53
	190905-4	88.29	2440.11	-1638.19	-17.82
	190905-5	88.09	2472.33	-1639.82	-18.59
	190905-6	88.48	2470.42	-1629.20	-18.17
	Average	87.64	2418.86	-1552.41	-16.92
StDev	1.28	40.50	101.15	0.86	
CV	1.46%	1.67%	6.52%	5.08%	

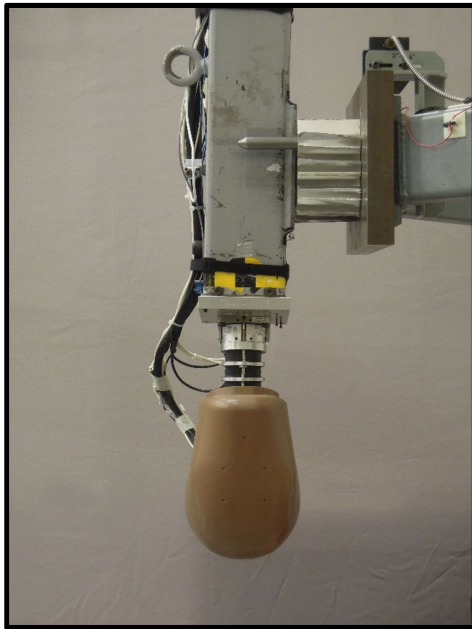
	Rotation (°)	Angular Rate (°/s)	Z-Force (N)	Y-Moment (N·m)
Average	88.62	2409.00	-1417.90	-16.69
StDev	0.84	30.51	4.69	0.49
CV	0.94%	1.27%	0.33%	2.94%

Average	86.31	2392.62	-1597.20	-16.26
StDev	0.89	32.33	22.53	0.58
CV	1.03%	1.35%	1.41%	3.59%

Average	87.99	2454.98	-1642.14	-17.82
StDev	0.80	33.94	9.65	0.61
CV	0.91%	1.38%	0.59%	3.41%

Neck Lateral Bending Test

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 3.4 m/s
- **Outputs:** Peak head X-rotation
Peak head angular rate about X-axis
Peak upper neck X-moment



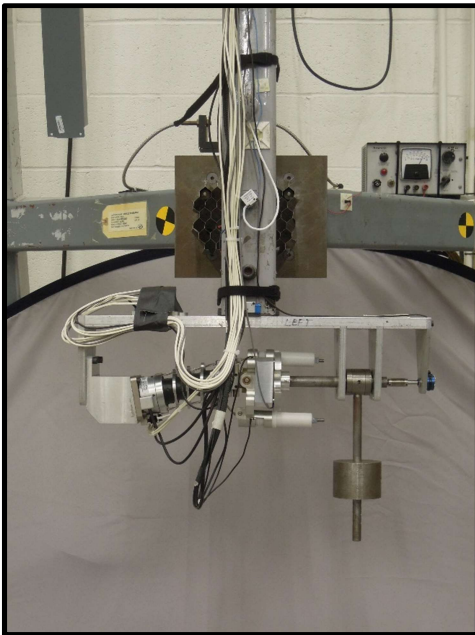
Left	ATD	Test ID	Rotation (°)	Angular Rate (°/s)	Moment (N·m)
	ED7441		181204-2	53.38	1402.58
		181204-4	53.93	1387.10	27.86
		181204-5	53.66	1362.30	27.61
		181204-7	53.97	1368.53	27.96
		181204-10	53.92	1363.80	27.60
ED2634		190611-19	49.78	1309.71	29.62
		190611-20	51.36	1313.23	29.14
		190612-1	51.57	1314.57	28.89
		190612-3	52.24	1323.70	28.68
		190612-15	51.58	1319.23	28.58
ED7448		190906-3	53.23	1354.71	29.16
		190906-5	53.17	1361.51	28.52
		190906-6	53.68	1358.07	28.83
		190906-7	53.71	1374.57	29.09
		190906-8	53.86	1382.14	29.22
Average			52.87	1353.05	28.62
StDev			1.27	29.78	0.62
CV			2.40%	2.20%	2.16%

Right	ATD	Test ID	Rotation (°)	Angular Rate (°/s)	Moment (N·m)
	ED7441		181204-12	53.69	1353.60
		181204-15	54.03	1355.80	27.86
		181204-19	54.01	1332.94	27.56
		181204-20	54.46	1351.03	27.34
		190612-4	50.90	1308.13	28.78
ED2634		190612-8	52.35	1315.31	28.52
		190612-9	52.31	1305.69	28.38
		190612-10	52.26	1316.69	28.32
		190612-11	52.05	1316.71	28.82
		190906-9	52.60	1363.54	29.55
ED7448		190906-10	53.17	1350.61	29.35
		190906-11	52.80	1354.74	28.89
		190906-12	53.08	1356.24	29.20
		190906-13	53.67	1384.19	29.30
	Average			1340.37	52.96
StDev			24.17	0.97	0.68
CV			1.80%	1.82%	2.36%

Left & Right	Average	52.95	1347.06	28.60
	StDev	1.11	27.03	0.64
	CV	2.10%	2.01%	2.22%

Neck Torsion Test

- **Inputs:** Pendulum impact to 6" aluminum honeycomb at 3.4 m/s using the modified THOR-50M torsion fixture
- **Outputs:** Peak head Z-rotation
Peak head angular rate about Z-axis
Peak upper neck Z-moment



	ATD	Test ID	Rotation	Angular Rate	Moment
			(°)	(°/s)	(N·m)
Left	ED7441	181206-1	51.53	1292.30	20.37
		181206-2	52.31	1241.40	20.04
		181206-3	52.78	1252.50	20.06
		181206-4	52.89	1254.60	19.97
		181206-5	53.01	1267.80	20.00
Left	ED2634	190612-17	49.40	1209.31	20.72
		190612-19	50.16	1233.16	20.71
		190613-7	50.59	1234.55	20.58
		190613-8	50.62	1250.65	20.61
		190613-10	50.49	1240.10	20.58
Left	ED7448	190909-3	52.63	1251.83	19.78
		190909-4	53.85	1273.43	19.76
		190909-6	53.01	1267.05	19.77
		190909-7	53.00	1252.70	19.85
		190909-9	52.62	1266.50	19.85
Average			51.93	1252.52	20.18
StDev			1.34	19.84	0.37
CV			2.58%	1.58%	1.85%

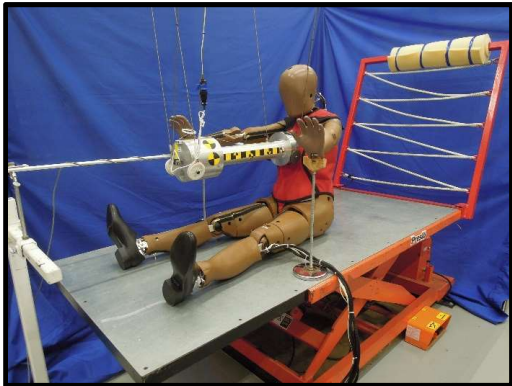
	ATD	Test ID	Rotation	Angular Rate	Moment
			(°)	(°/s)	(N·m)
Right	ED7441	181206-8	52.57	1252.60	19.99
		181206-9	52.69	1268.10	19.97
		181207-1	51.91	1250.40	19.92
		181207-2	52.89	1273.10	20.10
		181207-3	52.67	1248.80	19.96
Right	ED2634	190613-12	50.69	1243.79	20.75
		190613-13	51.03	1240.48	20.79
		190613-14	51.18	1233.16	20.73
		190613-15	51.08	1238.71	20.73
		190613-16	51.11	1232.04	20.60
Right	ED7448	190909-10	51.66	1254.66	20.03
		190909-11	52.54	1291.80	20.00
		190909-13	52.61	1294.33	19.98
		190909-14	52.95	1278.78	19.86
		190910-1	52.55	1286.74	19.78
Average			52.01	1259.17	20.21
StDev			0.80	21.36	0.38
CV			1.54%	1.70%	1.87%

Left & Right	Average	51.97	1255.85	20.19
	StDev	1.09	20.53	0.37
	CV	2.09%	1.63%	1.83%

Upper Thorax Impact Test

- **Inputs:** 13.97 kg probe at 4.3 m/s
- **Outputs:** Peak probe force
Peak upper left & right resultant deflections
Forces at peak upper left & right resultant deflections

- Deflection and force CVs > 5%
- ED2634 has significant L-to-R differences

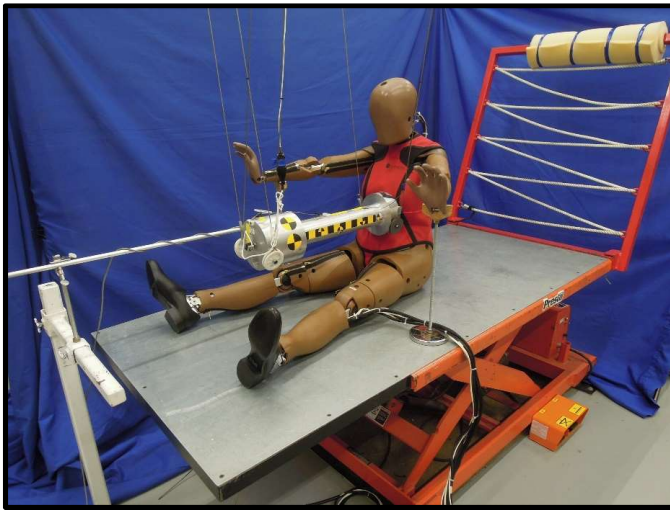


ATD	Test ID	Probe Force (N)	Peak Deflection (mm)		Force at Peak Defl. (N)	
			Left	Right	Left	Right
ED7441	181130-6	2051.50	39.66	44.01	1960.40	2049.60
	181130-7	2048.00	41.16	44.17	2048.00	2021.10
	181130-8	2083.20	40.73	44.74	2020.80	2078.60
	181130-9	2104.10	40.26	45.24	2082.20	2087.70
	181130-10	1874.30	42.33	45.28	1920.50	1970.20
ED2634	190805-1	2186.09	43.59	45.15	2184.70	1588.81
	190805-2	2094.07	43.51	45.87	2089.18	1491.41
	190805-3	1980.52	44.59	46.12	1873.51	1773.16
	190805-4	2099.73	43.56	45.88	2030.80	1658.95
	190805-6	2151.05	41.78	46.21	2136.29	1715.57
ED7448	190930-1	2056.63	46.18	44.18	1903.20	1826.87
	190930-3	1995.73	46.42	44.31	1885.99	1886.99
	190930-4	1993.57	46.27	45.93	1827.14	1872.90
	190930-5	2121.68	45.94	45.89	1950.12	2080.67
	190930-6	1967.61	47.43	44.93	1966.76	1956.27
Average		2053.85	43.56	45.19	1991.97	1870.59
StDev		80.51	2.52	0.78	103.46	190.89
CV		3.92%	5.78%	1.72%	5.19%	10.21%

	Probe Force (N)	Peak Deflection (mm)		Force at Peak Defl. (N)	
		Left	Right	Left	Right
Average	2032.22	40.83	44.69	2006.38	2041.44
StDev	91.28	1.01	0.59	65.53	47.63
CV	4.49%	2.47%	1.32%	3.27%	2.33%
Average	2102.29	43.40	45.85	2062.90	1645.58
StDev	77.94	1.02	0.42	120.22	109.94
CV	3.71%	2.34%	0.91%	5.83%	6.68%
Average	2027.04	46.45	45.05	1906.64	1924.74
StDev	62.18	0.58	0.84	55.37	98.74
CV	3.07%	1.24%	1.87%	2.90%	5.13%

Lower Thorax Impact Test

- Inputs:** 13.97 kg probe at 4.3 m/s aligned to left & right anterior lower IR-TRACCs
- Outputs:** Peak probe force
Deflection at peak force



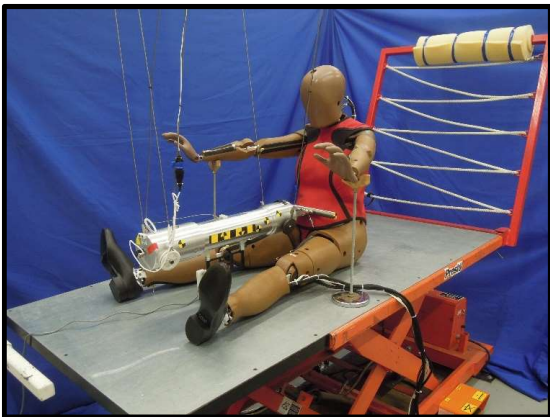
	ATD	Test ID	Probe Force (N)	Defl. at Peak Force (mm)
Left	ED7441	181129-8	2075.60	43.83
		181129-9	2063.20	44.95
		181129-10	2091.70	44.39
		181129-11	2018.80	43.09
		181129-12	2052.73	44.25
ED2634	ED2634	190806-1	2086.83	45.73
		190806-2	2085.07	45.68
		190806-3	2123.44	46.31
		190806-4	2048.94	46.07
		190806-5	2070.84	46.68
ED7448	ED7448	191002-2	2169.25	43.17
		191002-3	2117.59	44.59
		191002-10	2110.57	44.80
		191002-11	2100.93	43.66
		191002-12	2073.07	44.88
Average			2085.90	44.81
StDev			36.07	1.12
CV			1.73%	2.49%

	ATD	Test ID	Probe Force (N)	Defl. at Peak Force (mm)
Right	ED7441	181130-1	2142.10	44.68
		181130-2	2057.50	44.64
		181130-3	2080.10	44.33
		181130-4	2072.70	44.54
		181130-5	2080.70	45.32
ED2634	ED2634	190806-7	2076.78	47.85
		190806-12	2109.33	49.26
		190807-2	2091.16	50.47
		190807-5	2140.36	48.42
		190807-7	2125.15	49.50
ED7448	ED7448	191003-1	2114.12	46.38
		191003-2	2098.37	46.61
		191003-5	2096.99	46.31
		191003-10	2097.18	46.89
		191003-11	2117.97	47.54
Average			2100.03	46.85
StDev			24.79	1.97
CV			1.18%	4.20%

Left & Right	Probe Force (N)	Defl. at Peak Force (mm)
Average	2092.97	45.83
StDev	31.24	1.88
CV	1.49%	4.11%

Lower Abdomen Impact Test

- **Inputs:** 16.0 kg bar probe at 6.0 m/s
- **Outputs:** Peak probe force
Peak left and right abdomen pressure



ATD	Test	Probe Force (N)	Pressure (kPa)		
			Left	Right	L-R
ED7441	181128-1	4149.70	199.16	180.28	18.88
	181128-2	4120.00	185.10	197.65	-12.55
	181128-3	4009.71	185.11	184.19	0.92
	181128-4	4243.54	197.58	177.75	19.83
	181128-5	4126.77	194.82	182.64	12.18
ED2634	190807-18	4329.42	163.91	169.94	-6.03
	190808-6	4361.92	159.66	165.39	-5.74
	190808-10	4484.71	157.21	167.67	-10.46
	190812-3	4484.14	159.99	162.69	-2.70
	190812-4	4582.04	154.33	164.03	-9.70
ED7448	190926-3	5589.64	158.88	167.43	-8.56
	190926-4	5480.73	153.97	164.22	-10.25
	190927-1	5664.52	151.77	166.68	-14.91
	190927-2	5361.29	154.61	167.42	-12.81
	190927-3	5313.08	154.63	166.61	-11.99
Average		4686.75	168.71	172.31	-3.59
StDev		606.69	17.92	9.99	11.50
CV		12.94%	10.62%	5.80%	

	Probe Force (N)	Pressure (kPa)			
		Left	Right	L-R	
Average	4129.94	192.35	184.50	12.97	
StDev	83.46	6.80	7.74	7.63	
CV	2.02%	3.53%	4.20%		
Average		4448.44	159.02	165.94	-6.93
StDev		102.58	3.56	2.89	3.17
CV		2.31%	2.24%	1.74%	
Average		5481.85	154.77	166.47	-11.70
StDev		148.33	2.58	1.32	2.43
CV		2.71%	1.66%	0.79%	

- Force & pressure CVs > 5%
- Maybe due to part differences in the abdomen

Upper Leg Impact Test

- **Inputs:** 2.99 kg probe at 2.6 m/s
- **Outputs:** Peak probe force
Peak femur Z-force
Peak resultant acetabulum force



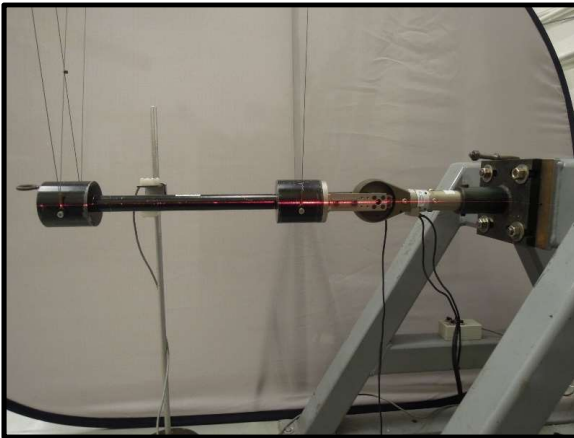
ATD	Test ID	Probe	Femur Z-	Res. Acetab.
		Force (N)	Force (N)	Force (N)
Left ED7441	190220-5	3801.42	-2136.30	816.74
	190220-7	3783.85	-2104.20	812.54
	190220-8	3775.25	-2110.64	833.82
	190220-9	3808.81	-2137.30	783.43
	190220-10	3775.16	-2114.93	782.30
Left ED2634	190814-3	3767.98	-2290.77	1048.65
	190814-6	3827.02	-2349.10	1051.93
	190814-7	3871.51	-2358.47	1040.51
	190814-9	3884.61	-2364.07	968.09
	190814-10	3852.85	-2354.21	1005.32
Left ED7448	191101-1	3657.69	-2135.33	759.79
	191101-2	3586.41	-2172.10	858.98
	191101-3	3568.22	-2178.29	964.84
	191101-4	3579.48	-2195.29	1013.74
	191101-5	3594.89	-2191.20	1044.80
Average		3742.34	-2212.81	919.03
StDev		113.02	100.62	113.73
CV		3.02%	4.55%	12.37%

ATD	Test ID	Probe	Femur Z-	Res. Acetab.
		Force (N)	Force (N)	Force (N)
Right ED7441	190220-11	3461.70	-1948.90	830.99
	190221-1	3423.00	-1915.58	748.83
	190221-2	3439.92	-1922.23	786.80
	190221-3	3428.38	-1912.98	853.22
	190221-4	3476.28	-1931.25	742.65
Right ED2634	190815-2	3481.85	-2173.69	1043.92
	190815-4	3501.90	-2200.63	1046.40
	190815-7	3498.29	-2208.59	964.64
	190815-8	3520.92	-2213.64	1056.58
	190815-10	3537.40	-2235.50	1172.92
Right ED7448	191101-6	3598.14	-2135.81	1075.25
	191101-7	3695.41	-2215.37	1086.45
	191101-8	3671.03	-2188.60	1143.39
	191101-9	3683.50	-2199.37	1124.12
	191101-10	3677.82	-2197.46	1137.40
Average		3539.70	-2106.64	987.57
StDev		99.13	134.08	153.29
CV		2.80%	6.36%	15.52%

Left & Right	Average	3641.02	-2159.73	953.30
	StDev	146.73	128.38	137.12
	CV	4.03%	5.94%	14.38%

Knee Slider Impact Test

- **Inputs:** 7.26 kg probe at 2.15 m/s
- **Outputs:** Peak femur Z-force
Deflection at peak femur Z-Force



Left	ATD	Test ID	Peak Z-Force (N)	Defl. at Peak Force (mm)
	ED7441		190212-7	-3836.19
		190212-8	-4193.23	14.21
		190212-9	-4378.93	14.19
		190212-11	-4385.78	14.28
		190212-12	-4384.26	14.27
		190815-14	-3670.57	13.95
ED2634		190815-19	-4217.70	14.09
		190815-21	-4277.36	14.15
		190815-22	-4260.80	14.21
		190815-24	-4265.84	14.23
		191104-1	-3549.70	13.92
ED7448		191104-2	-4141.52	14.30
		191104-3	-4368.39	14.42
		191104-4	-4333.07	14.48
		191104-5	-4371.97	14.47
	Average			-4175.69
StDev			270.00	0.17
CV			6.47%	1.22%

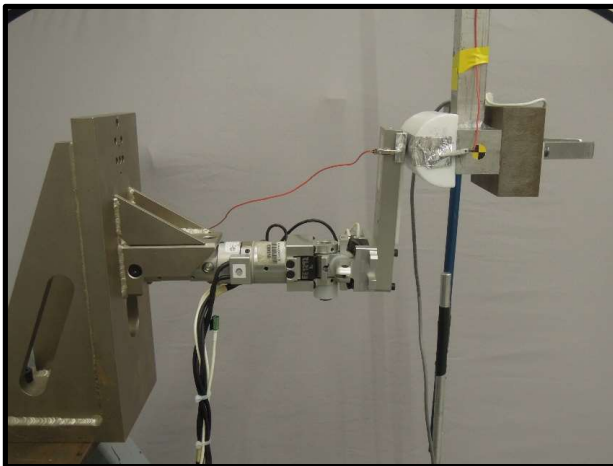
Right	ATD	Test ID	Peak Z-Force (N)	Defl. at Peak Force (mm)
	ED7441		190212-1	-3460.26
		190212-2	-4085.19	14.13
		190212-4	-4150.44	14.16
		190212-5	-4260.92	14.23
		190212-6	-3984.08	14.21
		190820-2	-3920.76	14.09
ED2634		190820-4	-3992.56	14.20
		190820-6	-4202.54	14.30
		190820-8	-4158.13	14.35
		190820-10	-4198.33	14.36
ED7448		191105-2	-3903.43	13.67
		191105-3	-4008.91	13.79
		191105-4	-4030.92	13.85
		191105-5	-3943.14	13.83
		191105-6	-3986.49	13.91
	Average			-4019.07
StDev			190.78	0.22
CV			4.75%	1.60%

- Force CV > 5%
- Continue to monitor

Left & Right	Peak Z-Force (N)	Defl. at Peak Force (mm)
Average	-4097.38	14.14
StDev	243.12	0.21
CV	5.03%	1.49%

Ankle Inversion Test

- **Inputs:** 3.00 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force
Peak ankle X-moment
Peak ankle X-rotation



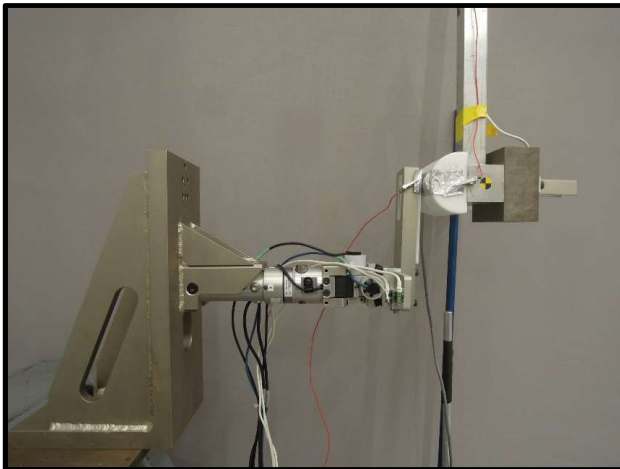
	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)
Left	ED7441	190214-10	-310.27	28.83	47.70
		190214-11	-314.66	30.96	48.13
		190214-12	-317.76	31.06	48.37
		190214-13	-306.34	30.94	48.46
		190214-14	-316.61	31.11	48.59
Left	ED2634	190701-13	-266.85	30.60	46.25
		190701-14	-272.38	31.32	46.61
		190701-15	-272.87	31.26	46.74
		190701-16	-274.73	31.69	46.84
		190701-17	-271.63	31.89	46.91
Left	ED7448	191105-7	-237.12	26.49	46.17
		191105-8	-255.99	30.08	47.08
		191105-9	-267.65	32.01	47.51
		191105-10	-268.86	31.82	47.61
		191106-1	-264.88	31.42	47.54
Average			-261.62	30.77	47.37
StDev			10.84	1.43	0.79
CV			4.14%	4.64%	1.66%

	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)
Right	ED7441	190130-5	-277.56	30.07	46.53
		190130-6	-294.35	32.73	47.20
		190130-7	-293.26	33.01	47.42
		190130-8	-290.90	32.78	47.50
		190130-9	-298.38	32.85	47.60
Right	ED2634	190618-15	-262.83	31.03	47.48
		190618-17	-274.91	32.76	48.04
		190618-18	-276.68	33.13	48.17
		190618-19	-279.36	33.26	48.20
		190618-20	-274.99	33.00	48.25
Right	ED7448	200107-2	-239.04	27.82	45.17
		200107-3	-260.90	31.09	46.19
		200107-4	-265.10	31.79	46.48
		200107-5	-259.61	32.02	46.53
		200107-6	-260.18	32.28	46.59
Average			-273.87	31.97	47.16
StDev			16.28	1.47	0.89
CV			5.94%	4.61%	1.88%

Left & Right	Stat	Force (N)	Moment (N·m)	Rotation (°)
	Average	-267.74	31.37	47.26
	StDev	14.95	1.55	0.83
	CV	5.08%	4.95%	1.76%

Ankle Eversion Test

- **Inputs:** 3.00 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force
Peak ankle X-moment
Peak ankle X-rotation



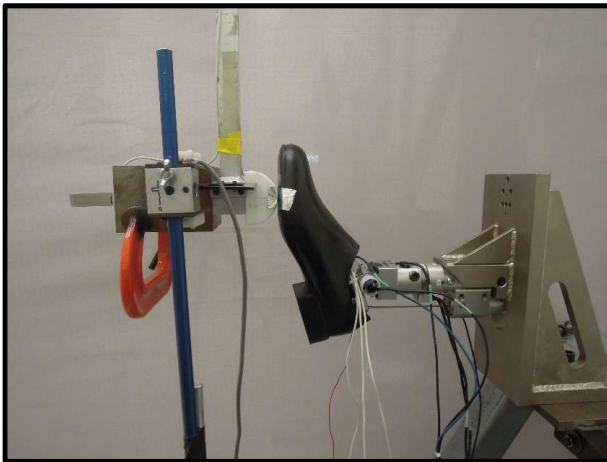
Left	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)
	ED7441		190214-5	-291.52	28.39
		190214-6	-307.09	29.18	33.57
		190214-7	-333.73	29.46	33.62
		190214-8	-327.62	29.69	33.88
		190214-9	-330.10	29.73	33.86
ED2634		190701-19	-302.56	29.22	32.32
		190701-20	-321.28	31.12	32.85
		190701-22	-318.34	31.29	32.97
		190701-23	-324.89	31.33	33.12
		190708-2	-310.36	29.37	32.94
ED7448		191106-2	-311.60	30.96	31.98
		191106-3	-302.55	29.97	31.93
		191106-4	-302.93	30.04	31.98
		191106-5	-310.19	30.07	32.22
		191106-6	-308.05	30.22	32.27
Average			-313.52	30.00	32.84
StDev			12.03	0.86	0.69
CV			3.84%	2.87%	2.11%

Right	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)
	ED7441		190129-6	-329.75	30.66
		190130-1	-328.26	30.67	33.05
		190130-2	-333.43	31.28	33.23
		190130-3	-330.26	30.87	33.22
		190130-4	-331.95	31.21	33.34
ED2634		190619-2	-294.74	28.71	31.97
		190619-4	-318.98	30.74	32.44
		190619-5	-313.11	30.49	32.56
		190619-6	-310.14	30.52	32.61
		190619-8	-313.52	30.80	32.62
ED7448		200107-12	-291.89	28.24	-32.41
		200107-13	-312.57	30.63	-33.06
		200107-14	-320.03	31.08	-33.21
		200107-15	-315.95	31.64	-33.28
		200107-16	-314.03	31.54	-33.33
Average			-317.24	30.61	-32.88
StDev			12.54	0.94	0.42
CV			3.95%	3.06%	1.28%

Left & Right	Stat	Force (N)	Moment (N·m)	Rotation (°)
	Average	-315.38	30.30	32.86
	StDev	12.22	0.94	0.56
	CV	3.88%	3.09%	1.71%

Ball of Foot Test

- **Inputs:** 7.45 kg probe at 2.00 m/s
- **Outputs:** Peak lower tibia Z-force after 10ms
Peak ankle Y-moment
Peak ankle Y-rotation



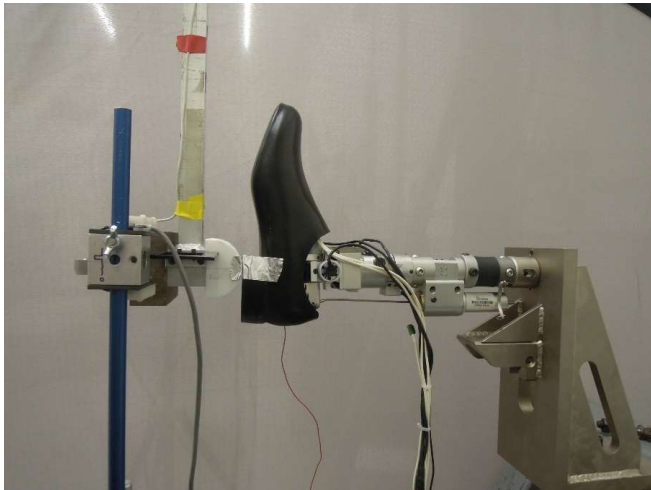
Left	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)
	ED7441		191113-11	-980.10	46.19
		191113-12	-1014.97	47.90	-28.89
		191113-13	-987.46	46.64	-28.85
		191113-14	-998.14	46.38	-28.92
		191113-15	-910.98	42.95	-28.47
ED2634		190828-3	-1000.09	49.47	-30.30
		190828-4	-1000.34	49.03	-30.30
		190828-5	-1006.74	49.58	-30.30
		190828-6	-1003.14	49.49	-30.34
		190828-8	-1013.96	50.05	-30.37
ED7448		191106-13	-1120.16	57.49	-31.16
		191107-1	-1103.32	55.30	-31.10
		191107-2	-1068.16	51.82	-30.92
		191107-3	-1064.44	51.95	-30.90
		191107-4	-1061.84	51.16	-30.90
Average			-1022.26	49.69	-30.01
StDev			52.96	3.64	0.99
CV			5.18%	7.33%	3.31%

Right	ATD	Test ID	Force (N)	Moment (N·m)	Rotation (°)	
	ED7441		191115-3	-725.50	27.90	-31.09
		191115-4	-886.22	39.17	-31.57	
		191115-5	-884.06	39.32	-31.74	
		191115-6	-883.87	39.37	-31.78	
		191115-7	-885.22	38.52	-31.75	
ED2634			190626-3	-841.30	46.30	-30.70
			190626-4	-847.30	46.90	-31.20
		190626-6	-890.60	50.20	-31.50	
		190626-8	-887.40	50.20	-31.50	
		190626-9	-885.80	49.80	-31.50	
ED7448		200108-11	-1016.22	48.42	-27.86	
		200108-12	-1053.18	53.26	-28.79	
		200108-13	-1032.11	52.04	-28.82	
		200108-14	-1020.48	52.15	-28.89	
		200108-15	-1011.92	50.96	-28.86	
Average			-916.75	45.63	-30.50	
StDev			90.75	7.20	1.41	
CV			9.90%	15.77%	4.61%	

Left & Right	Stat	Force (N)	Moment (N·m)	Rotation (°)
	Average	-969.50	47.66	-30.26
	StDev	90.60	5.97	1.22
	CV	9.35%	12.53%	4.04%

Heel of Foot Test

- **Inputs:** 3.00 kg probe at 4.00 m/s
- **Outputs:** Peak lower tibia Z-force



	ATD	Test ID	Force (N)		ATD	Test ID	Force (N)
Left	ED7441	190219-9	-1940.69	Left	ED7441	190131-6	-2182.04
		190219-10	-1968.42			190131-7	-2221.12
		190219-11	-1961.92			190204-1	-1910.27
		190219-12	-1953.92			190204-2	-1890.88
		190219-13	-1911.48			190204-3	-1867.56
	ED2634	190828-11	-2080.80		190619-9	-2073.27	
		190828-12	-2021.21		190619-11	-2060.93	
		190828-13	-2048.05		190619-14	-2000.97	
		190828-14	-1999.89		190619-15	-2019.46	
		190828-16	-2003.16		190619-16	-2001.01	
ED7448		191107-6	-2063.71	200108-4	-1935.08		
	191107-7	-2081.53	200108-5	-1932.04			
	191107-8	-2087.61	200108-6	-1887.49			
	191107-9	-2030.05	200108-7	-1963.34			
	191107-10	-1980.83	200108-8	-1929.92			
Average			-2008.89	Average			-1991.69
StDev			55.86	StDev			105.46
CV			2.78%	CV			5.29%

Left & Right	Stat	Force (N)
	Average	-2000.29
	StDev	83.38
	CV	4.17%