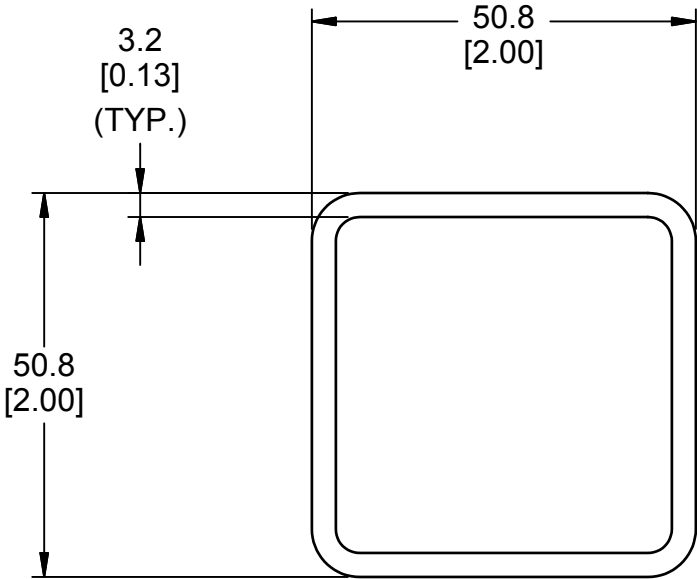
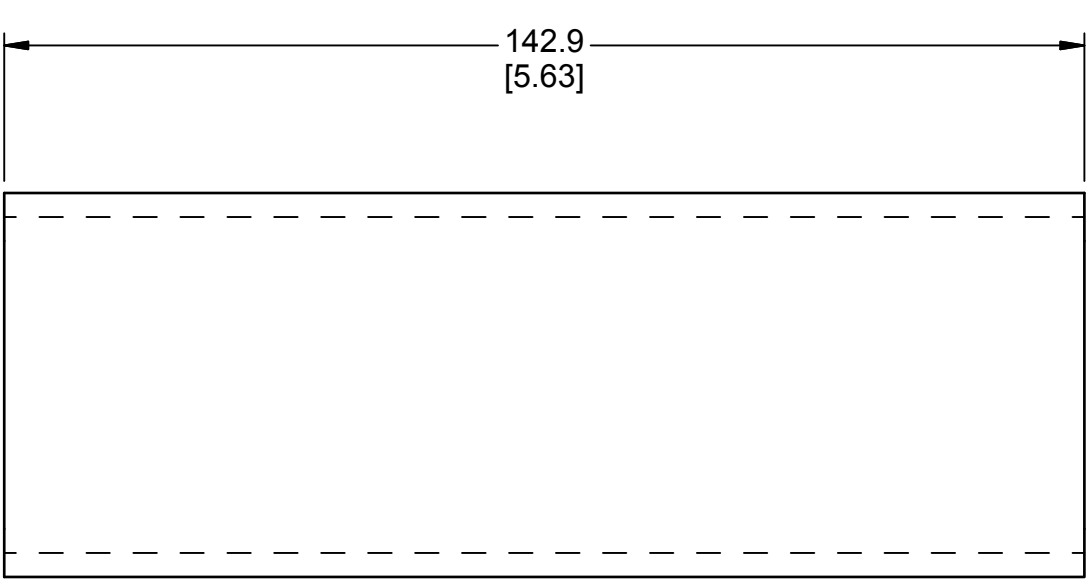
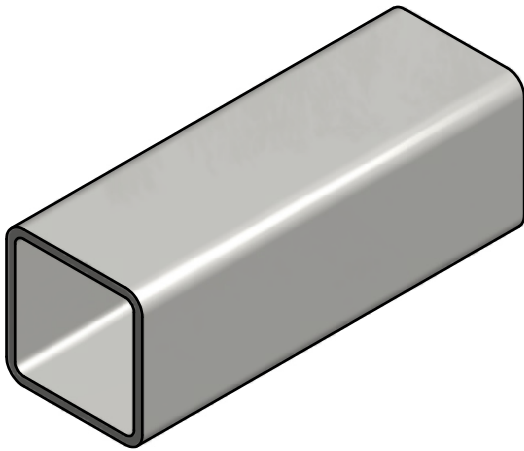



REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	BY
	A	DIMENSION 142.9 WAS 85.9	11/28/12	DW
	B	DRAWING NUMBER WAS 2921-113	12/10/2013	DW



MATERIAL: T.S. 2"(50.8mm) x 2"(50.8mm) x 1/8"(3.2mm) x 0'-6"(149.9mm)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:  DECIMAL: ANGLES: MACHINED: X ±1 ±.5 X.X ±.5 X.XX ±.15  ASME Y14.5M - 1994 DO NOT SCALE DRAWING		<b>VEHICLE RESEARCH and TEST CENTER</b>		 <b>NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION</b>	
		APPROVALS	DATE	IMPACTOR STOP MECH. TUBE CHILD SIDE IMPACT SLED	
MATERIAL Steel, Mild		DRAWN Dave Walker	2/13/2012		
HEAT TREAT		DESIGNER Mike Vanvoorhis	11/5/2012		
FINISH		CHECKED		SIZE A3	DRAWING NUMBER 2921-225
		ENGINEER		SCALE: 1:1	REV B
		APPROVED		SHEET 1 OF 1	